

## All Terrain Flares 07-13 Toyota Tundra

### Components:

1. Front Flares (2)
2. Rear Flares (2)

### Tools required:

- Utility knife
  - #2 Phillips driver
  - Socket wrench
  - 10 mm Socket
  - 8 mm Socket
  - 6 mm Socket
- 6 mm Allen Wrench



### Hardware List:

1. M8 Socket Head Cap Screw (33 pcs)



2. M8 Locking Hex Nut (33 pcs)



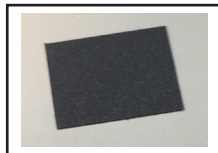
3. M6 Hex Screw (18 pcs)



4. M8 Flat Washer (33 pcs)



5. Plastic Square Tab (6 pcs)



6. Phillips Screw (6 pcs)



7. Roll of Edge Trim (30 ft.)



8. Screw Nylon Grommet (2 pcs)



9. Screw S-Clamp (6 pcs)



10. Edge Trim Tool



**Read all instructions thoroughly before installation.**



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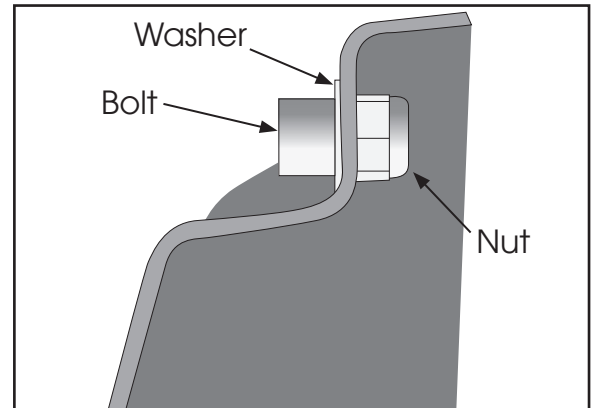


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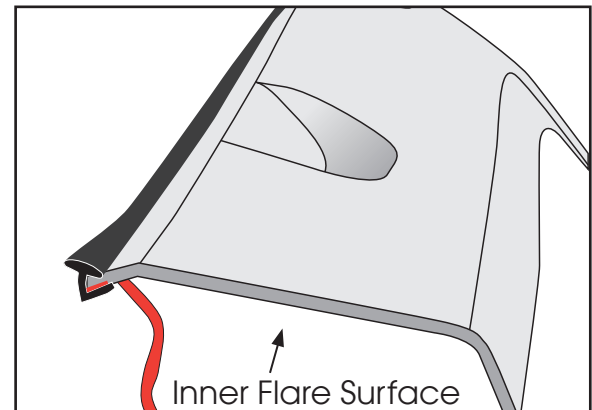
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1. Install supplied bolts, washers, and locking nuts into each flare.



2. Clean inside of top lip edge with rubbing alcohol. Install edge trim by removing red vinyl tape covering only a few inches at a time. Applying adhesive side of edge trim to inner side of flare. Install edge trim to the top edge of flare (the edge that contacts vehicle). Do not stretch trim while being applied. Trim excess from ends.



3. Remove factory mud flaps by removing four factory installed screws with 10 mm socket wrench.



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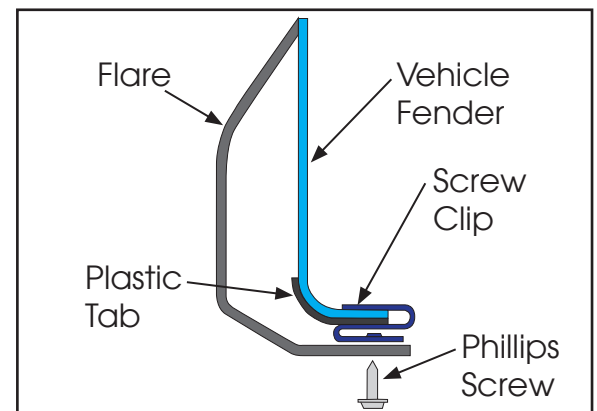
4. Install a supplied hex screw through upper rear hole of flare into factory hole toward rear of wheel well. Do not tighten.



5. Firmly hold flare to fender and mark three locations using holes in flare as a guide. Gently pull back on flare and install three plastic square tabs at marked locations.



6. Install Screw Clips over inner lip edge of fender centered over plastic tabs. Install flare using supplied Phillips Screws into Screw Clips. Moderate pressure against the flare may be needed for mounting holes to align.





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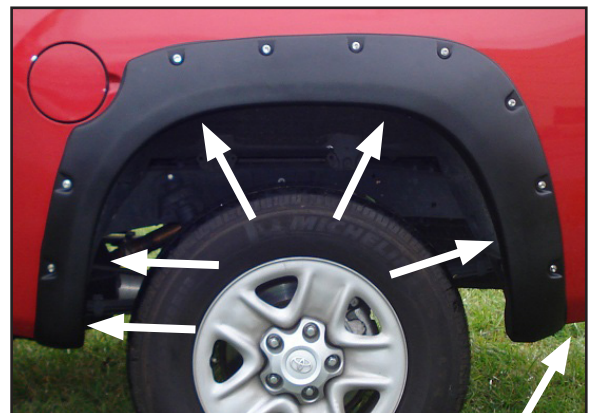
7. Use supplied hex screws through three lower rear holes in flare into factory holes in rear of wheel well. Tighten all screws to complete front flare installation.



8. Remove a total of 7 factory screws from lower front, and lower rear of rear wheel well.



9. Firmly hold rear flare to fender and install supplied hex screws through six holes in flare into holes in fender.







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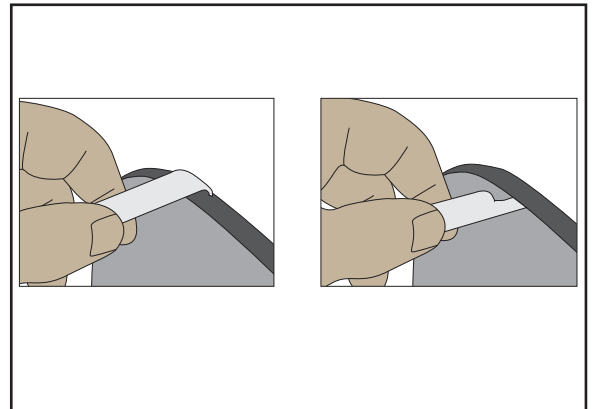
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10. If lower rear wheel well hole does not contain a plastic grommet, insert supplied grommet into factory hole. Tighten all screws to complete rear flare installation.



11. Use supplied edge trim tool to seat edge trim against vehicle with curved end; slide it under trim along vehicle fender. Use flat end of tool to seat trim against flare; slide tool between trim and flare.





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### PAINTING:

1. Lightly sand flares with 320 grid sandpaper.
2. Remove all surface contaminants from flares using an approved grease and wax remover.
3. Wipe flares with a tack rag to remove any dust or dirt.
4. Apply two even coats of adhesion promoter to flares. Allow recommended flash time between coats. Let second coat dry for 15 minutes before primer application.
5. Apply an even coat of primer to flare surface (a high build primer is recommended).
6. Paint flares with an automotive grade paint (a flex additive must be added to paint).

#### OMIX-ADA® TECHNICAL SUPPORT

**PHONE:** M-F 8am - 5pm EST 1-800-449-6649 | **EMAIL:** techsupport@omix-ada.com

**FOR WARRANTY INFORMATION VISIT:** [www.Omix-Ada.com](http://www.Omix-Ada.com)