

INSTALLATION STEPS

- NOTE: Relocation of tire bracket is not required.
- 1) For vehicles with step bumper, remove rearmost bumper bracket bolts and J-nuts (both sides).
- 2) **Position hitch on vehicle**, sandwiching the bumper brackets (if present) between the hitch and the vehicle frame. Install rearmost fasteners as shown.
- 3) **Using hitch as a template**, drill two 1/2" holes into frame at forward end of hitch. Note: On some models, these holes may already exist.

4) **Install remaining fasteners** as shown. For vehicles with step bumper, place square hole spacer between frame and side brackets at forward attachment.

5) Torque all 1/2" fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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