

PROFESSIONAL: <u>25</u> MINUTES NOVICE (DIY): <u>50</u> MINUTES <u>INSTALL NOTES:</u> - NO DRILLING REQUIRED - USE EXISTING FASTENERS - LOWER EXHAUST

- TRIMMING MAY BE REQUIRED

## **INSTALLATION STEPS**

## \*\*\* USE EXISTING VEHICLE HARDWARE \*\*\*

\*\*\* BE SURE LEAVE BOLT ON PASSENGER SIDE TO HOLD BUMPER BEAM IN POSITION \*\*\*

- Locate and remove the (2) bolts using a 15mm socket and (3) bolts using a 18mm socket as shown above. Leave (1) 12mm bolt on passenger side of vehicle frame toward the front of vehicle that holds the bumper bracket to vehicle frame. Remove the bolt(s) holding the exhaust and muffler hanger(s). This will allow exhaust to drop down out of the way for hitch installation.
- 2) Raise hitch into position against the bottom of vehicle frame and align holes in hitch frame brackets with the holes in vehicle frame. Be sure air conditioning (AC) lines are not pinched between hitch and frame rail (if AC lines are present). (Fascia trimming may be required on Town and Country van, refer to trim diagram).
- 3) Mount hitch using existing 10mm and 12mm bolts, may need a punch or screw driver to align holes.
- 4) Torque all 10mm fasteners to 48 lb-ft, and all 12mm fasteners to 86 lb-ft.

5) Raise the muffler and re-install any other exhaust bolts removed earlier in Step 1. <u>NOTE</u>: Rotating exhaust hanger bracket before tightening will add clearance between side bracket and exhaust.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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