



# Assembly, Installation, Operation and Maintenance Instructions

## 16K Husky-10 Gliding Pad Service Kit

### Part # 31789

**Dealer / Installer:** Provide a copy of these Instructions to the end user of this product. These Instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.

**End User:** Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any decals from the product.

Using the following procedures does not require disassembly of the 5<sup>th</sup> wheel system nor will you have to remove the pull handle assembly from the 16K Husky-10 driver side housing.

**You will need the following tools:** 3/4" socket, ratchet and wrench, 100 ft-lbs min. torque wrench, 3/16" hex bit or allen wrench. A thread-locking fluid or paste is required. We recommend Loctite® Thread locker Blue 242®.

**Torque specifications:** 1/2-13 bolts are 75 lbs-ft., 5/16-18 button head screws are 15 lbs-ft.

1. Remove base rail pins and set aside.
2. Lift entire system from base rails and turn upside down on head and let system rest in a stable position to work on. Note: **DO NOT** remove head, cross member or pivot plate during this process.
3. Remove items identified "a-e" and retain for re-assembly.
4. Remove items identified "1-2" and discard.
5. Install new items identified "1-2" using thread locker on threads prior to installation, torque as specified.
6. Re-install items identified "a-e" and torque as specified.
7. Repeat steps 3-6 for other side.
8. Replace system in the upright position and back into base rail slots.
9. Replace base rail pins and clips.
10. Check system for proper operation.

