



Assembly, Installation, Operation and Maintenance Instructions
16K W 5th Wheel Hitch Part # 31575
Cross Member Hardware Installation Instructions

Dealer / Installer:	Provide a copy of these Instructions to the end user of this product. These Instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.
End User:	Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any decals from the product.

1. Install hex bolt in direction as shown so that you may apply a torque wrench to the lock nut from the outside.
2. If replacing old hardware be sure to keep separate from new hardware.
3. Install all hardware loosely.
4. Using torque wrench with a 3/4" socket and 3/4" box or open end wrench, torque lock nuts to 75 lbs. ft.
5. Discard old hardware.

