



## Jeep JK and JK Unlimited

### Rocker Sliders

RA-RP2D / RA-RP4D

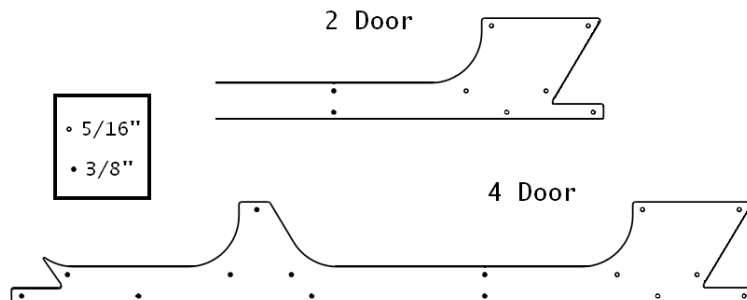
Installation by a professional mechanic or a person with extensive knowledge of installing vehicle accessories is recommended. Read these instructions completely prior to beginning so that you have a clear understanding of the entire installation procedure.

Quantity	Description	Part #
1	Quarter Panel Guard, Driver Side	
1	Quarter Panel Guard, Passenger Side	
18	1/4 -20 x 1	MSC# 67563122
12	1/4-20 x 3/4	MSC# 67563080
18	1/4 -20 Riv Nut	MSC# 08411266
12	1/4 -20 Flange Nuts	MSC# 67483362
1	Riv Nut Installation Tool	MSC# 09331745
12	1/4 fender washer	MSC # 65120123

## Prepare to Install Kit

**NOTE: Perform these steps one side at a time.**

- 1.) Remove "Unlimited" or "Wrangler" decals from driver and passenger side body. They will be obscured by kit **rocker panels**.



- 2.) Prepare mounting points.

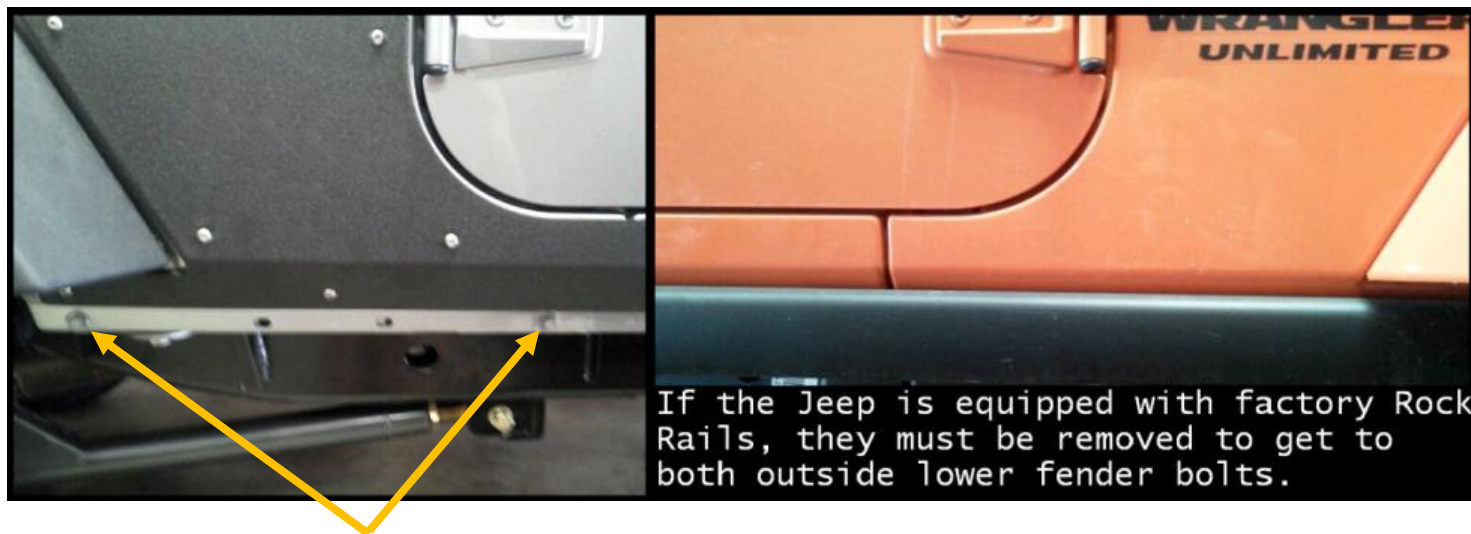
A. Using assistance, hold kit **Armor** in line and mark the 13 holes for 2 doors or 15 holes for 4 door.

**NOTE:** Be sure door lines match up with Armor, also make sure your marks are centered in Armor holes.

We recommend using a transfer punch to mark all holes.

B. Drill all marked holes to 5/16". Drill using a 3/8" in **ONLY** the seven rear holes in the 2-Door, and nine rear holes in the 4-Door, as shown in the figure below. **DO NOT** drill deeper than 1" anywhere. **NOTE:** Some holes will drill through two layers for the rivet to slide in flush with the body.

C. Loosen four front fender bolts, four each side.



**Lower Fender Bolts**

D. Install the rivet nuts into the 3/8 holes. The installation tool is supplied in the kit. Thread the rivet nut on the installation tool, place the rivet nut in the drilled holes, hold the nut of the installation tool and turn the head of the bolt, keep a slight amount of pressure applied to insure the rivet nut remains flush with the body. Once tightened, simply loosen the bolt and move to the next holes.

### **Install Kit**

#### 1.) Front Bolts

A.) With the four body panel bolts loose, align kit armor with the 5/16" holes and use the kit 1/4"-20 X 3/4" button head bolts, with the kit fender washer and kit 1/4"-20 flange nuts to bolt the kit armor to the front of the fender section. You will need to pull the fender away from the jeep to gain access to the rear of the panel to install the washers and nuts.

**NOTE:** Do not tighten any bolts until all Armor bolts are in place.

#### 2.) Rear Bolts

A.) Align kit armor with the rear rivet nuts and install 1/4"-20 X 1" button head bolts into the kit rivet nuts.

**NOTE:** Install all bolts in to rivets by hand to prevent bolts from cross-threading.

B.) Align and tighten all the kit button head bolts.

3.) Repeat all steps on the opposite side.