

Installation Instructions

PART#:86448/86648/86648R Rear Bumper Guard for Jeep Wrangler 4Door 2007-14

PARTS LIST

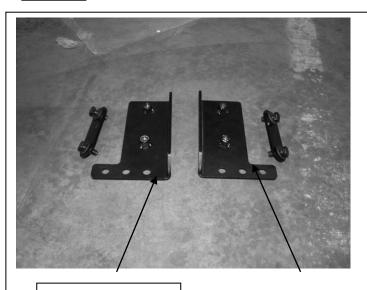
1	Bumper
2	Brackets
2	Bolt plates
10	12MM X 35MM bolts
12	12MM washers
6	12MM lock nuts
4	12MM lock washers

PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.

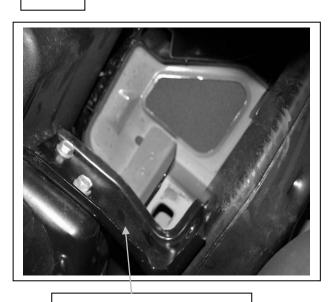
- 2. Locate, remove and set aside the brackets (Fig 1)
- **3.** Remove factory bumper by removing the side brackets (Fig 2) and the bolts in the removable brackets (Fig 3)
- **4.** Insert the driver side bracket into the frame (Fig 3)
- 5. Start the two 12MM bolts and thick washers through the bolt plate and into the frame.
- **6.** Repeat the bracket installation on the passenger side of the vehicle.
- 7. Insert a thin piece of wood between the bumper and the trailer hitch receiver to prevent damage. (Fig 4)
- **8.** Position the bumper in between the two mounts and start the six 12MM bolts, washers and locking nuts. (Fig 5)
- **9.** Level the bumper and tighten all the fasteners. (Fig 6)

Fig 1



Driver side bracket

Fig 2



Factory bumper bracket



Fig 3

Removable bracket (leave on)

Bumper bracket

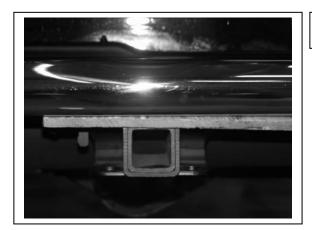


Fig 4



Fig 5

Fig 6