



## Xtremeline Bracket Kit

### Hardware:

- (6 x) 5/16" x 3/4" Hex head bolts
- (6 x) Main brackets
- (16 x) 5/16" Serrated nuts
- (6 x) Board brackets
- (6 x) 5/16" x 3/4" Carriage bolts

(6 x) Double bolt plates

1) Review components and be sure they are all there and correct before beginning assembly. Please read and understand all instructions before beginning.

**NOTE:** the number of brackets required depends on the cab length the bars are being installed on. Regular cab trucks use 2 locations, Quad an Crew use 3.

2) Separate out parts for installation on each side. Review the mount locations on the underside of the cab. Unless something has previously been installed on the truck, there will be tape covering the mounting holes. The factory locations are angled sections at each end of the truck and flat sections in the middle.

3) Install the mounting brackets onto truck using the bolt plates and serrated nuts as shown in the illustrations. Note the direction of the front and rear mount's flat bolt plates when positioning on the vehicle.

4) Repeat for other side.

**Caution:** Be very careful when installing the bolt plates inside the sheet metal. If they fall they will be very difficult to remove.

**Important:** Once the nuts are in place, before tightening, pull the plastic off of the nuts. Do not tighten the bracket with the plastic between the bracket and the vehicle sheet metal.

### Board installation:

1) Install board clamps to horizontal area of previously installed brackets using 5/16" x 3/4" carriage bolts, and serrated nuts. Leave loose and align parallel to the truck.

2) Rest the Streamline board onto the mounting brackets and be sure the board clamps fit up into the center of the board. Rotate the board clamps so that they fit inside the boards over the internal lip. Tighten all.

