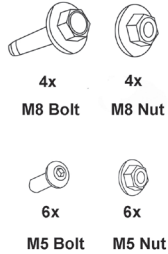
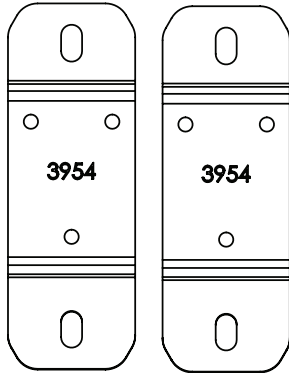


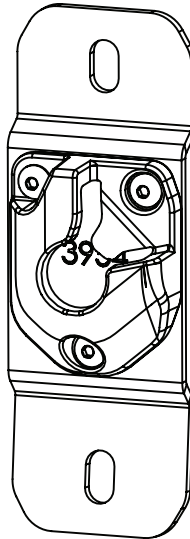
MOUNTING BRACKET INSTALLATION - RAM 3500 DUALY 2013-2015

PLEASE READ ENTIRE INSTRUCTIONS BEFORE PROCEEDING WITH INSTALLATION

Part # 74610-01A

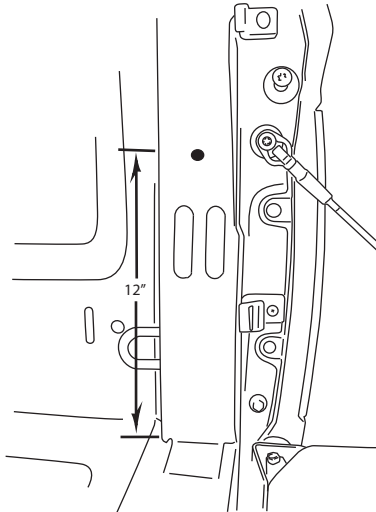


1



Use the M5 bolts and nuts to fasten the universal bracket to the mounting bracket. Apply thread locker to the tip of the M5 bolt. Torque to 8 ft. lbs. Allow 10 minutes to dry before handling. (Passenger side shown)

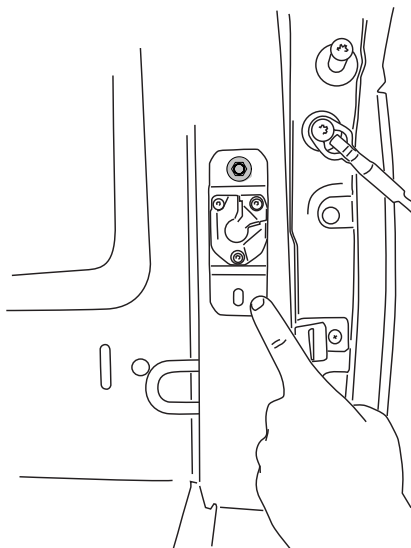
2



Remove the 2 Phillips screws that are holding the tail lights in place. Carefully pull back to remove tail lights.

Using a Tape measure mark the top hole in the center of the D pillar at 12". Mark (Center Punch) & drill hole with 1/8" drill bit. Remove template and drill out hole with 21/64" drill bit. Use file to remove burrs. Apply primer to edge of hole, allow primer to dry. Repeat for other side. (Passenger Side Shown)

3



Place Mounting Bracket aligned with top hole. Allow bracket to hang vertically. Mark (Center Punch) location of lower hole using the bracket slot as a template. Remove bracket. Drill hole with 1/8" drill bit then drill out hole with 21/64" drill bit. Use file to remove burrs. Apply primer to edge of hole. Allow primer to dry.

Assemble Mounting Bracket using the M8 bolts & nuts as shown. Tighten & torque to 22ft. lbs. Replace the tail light assembly. Repeat for other side. (Passenger Side Shown)