



STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the Trail Armor according to these written instructions with the hardware provided. WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the Trail Armor to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing Trail Armor on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint Trail Armor using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Care & Cleaning:** Bushwacker fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

Jeep® Trail Armor® Rear Corner Pair

For Bushwacker Flat Style & Factory Flares

Rear Part #14004

Rev-4 3/18/2016

For complete fitment info visit : www.bushwacker.com

TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Phillips Driver Bit
- 3/4" Socket
- Socket Wrench
- T45 Torx Bit
- T30 Torx Bit
- 8mm Socket
- Marker

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Lund International is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.



GR1-0001,
#14 Screw Nylon
Grommet,
4 pcs

2.



SW1-0036,
M6-.3 x 20mm Hex
Magni Black Screw,
4 pcs

Trail Armor Installation Procedures:

STEP 2 - Driver Side Rear Corner Installation:

- A) Remove the gas tank outer flange using a T25 Torx Bit, retaining factory hardware (8 screws) for later use. See Figure #1.
- B) Remove the Tail Light Lens using a #2 Phillips screwdriver (4 screws), then remove tail light housing using 10mm socket wrench (3 screws) retaining the factory hardware for later use. See Figure #2
- C) Remove the License Place and License Plate Holder (4 screws) using a 10mm socket wrench, retaining factory hardware for later use. See Figure #2
- D) Peel red vinyl backing from tape on the Driver Side Rear Corner Piece.
- E) Using the cut outs and screw holes in the Driver Side Rear Corner Piece as a guide, align the Rear Corner Piece with corresponding cut outs and screw holes in the vehicle.
Note: Take care not to exert pressure on the adhesive tape before you have aligned the Rear Corner Piece properly.
- F) Once you have checked for proper location, apply 30 pounds of pressure per square inch to areas that parts opposite tape pads to ensure proper tape adhesion.
- G) Re-install the Gas Tank Outer Flange and Tail Light using the factory hardware.
- H) Insert a supplied square plastic grommet (GR1-0001) into each of the square holes in the license plate area.
- I) Re-install the License Plate using 4 supplied 10mm hex screws (SW1-0036).

Note: Some adjustment to the rear fender flares may be required for uniform gap between rear corner and flare.

STEP 3 - Passenger Side Rear Corner Installation:

- A) Remove the Tail Light Lens using a #2 Phillips Screwdriver (4 screws), then remove the tail light housing using a 10mm socket wrench (3 screws) retaining the factory hardware for later use. See Figure #3.
- B) Peel red vinyl backing from the tape on the Passenger Side Rear Corner Piece.
- C) Using the screw holds in the Passenger Side Rear Corner Piece as a guide, align the Rear Corner Piece with the corresponding screw holes in the vehicle. *Note: Take care not to exert pressure on the adhesive tape before you have aligned the Rear Corner Piece properly.*
- D) Once you have check for proper location, apply 30 pounds of pressure per square inch to areas of the parts opposite tape pads to ensure proper tape adhesion.
- E) Reinstall the Tail Light using the factory hardware.



Figure #1



Figure #2



Figure #3