



## STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the flares according to these written instructions with the hardware provided. WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) Care & Cleaning:** Bushwacker fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

# Ford Cut-Out™ Fender Flares Front Pair

Front Part #20002-07

Rev-4 03/03/2016

For complete fitment info visit : [www.bushwacker.com](http://www.bushwacker.com)

## TOOLS FOR EASY INSTALLATION:

- Drill Motor
- 3/16" Drill Bit
- #2 Phillips Bit
- Marking Pen
- Sheet Metal Cutting Tool (Hacksaw, Sabersaw, Air Chisel, Metal Nibbler or Air Saw)
- Tape Measure
- Jack Stands

**PLEASE READ:** Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Lund International is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

## LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

## Included in Hardware Kit:

1.



GP1-0015,  
Gimp

1 pc

2.



SW1-0066,  
#8 x 5/8" Phillips  
PH Drill Screw,

46 pcs

# Front Flare Installation Procedures:

## STEP 1: Verify Fit

(A) Flares should be held to the vehicle surface to verify correct type and fit BEFORE painting or installation. Small fit adjustments can be made by trimming (filing, sanding, or scraping) flashing or excess plastic.

(B) There may be factors beyond Bushwacker's control which will complicate installation, such as damage related to collisions, or other accessories such as running boards, etc.

## STEP 2: Preparation

(A) To work in the wheel well area, remove tire and any other obstructions.

(B) Firmly support vehicle using jack stands.

## STEP 3: Cutting Sheet Metal

(A) Place appropriate flare against correct fender.

(B) Using a marking pen to trace the outline of the flare onto the fender. See Diagram B.

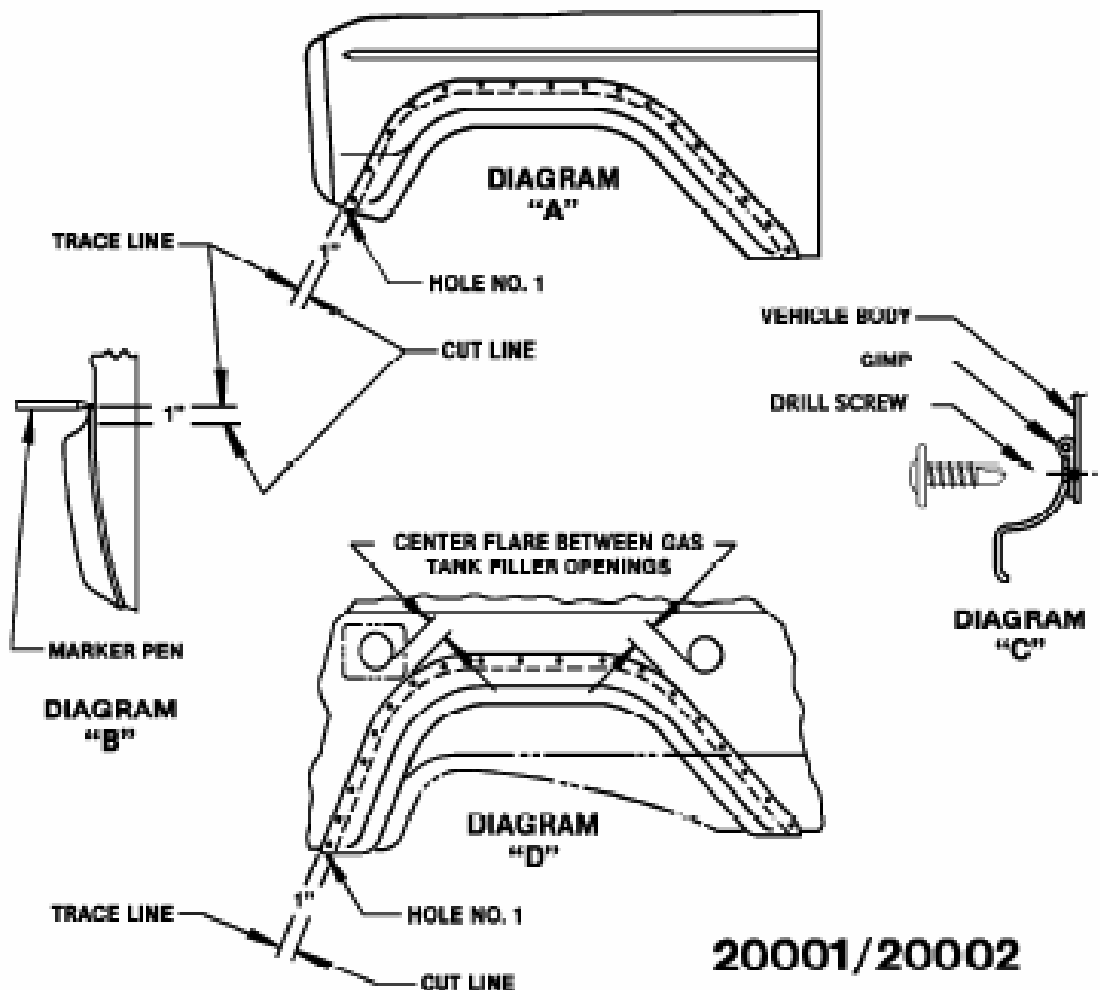
(C) Remove flare and draw second line 1" inside the line marked in step 3B. See diagrams A and B. Cut the fender along this second line. Caution should be used to avoid cutting hydraulic, pneumatic, or electrical lines.

## STEP 4: Flare Attachment

(A) Fit flare into wheel well making sure flare contour matches sheet metal contour. Using pre-drilled hole in flare as guide, fasten with drill tip screws beginning at location 31 (see Diagram D)

(B) Install gimp or edge trim as per instruction sheet provided. Note: Pre-drilled holes in flare can be used to determine proper hole location in gimp.

(C) Secure flare and gimp to fender with drill screws. See Diagram C. Make sure bottom edges are in place while fastening.



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