

SOLID FOLD ALX

SOLID FOLD ALX JEEP GLADIATOR INSTALLATION SHEET

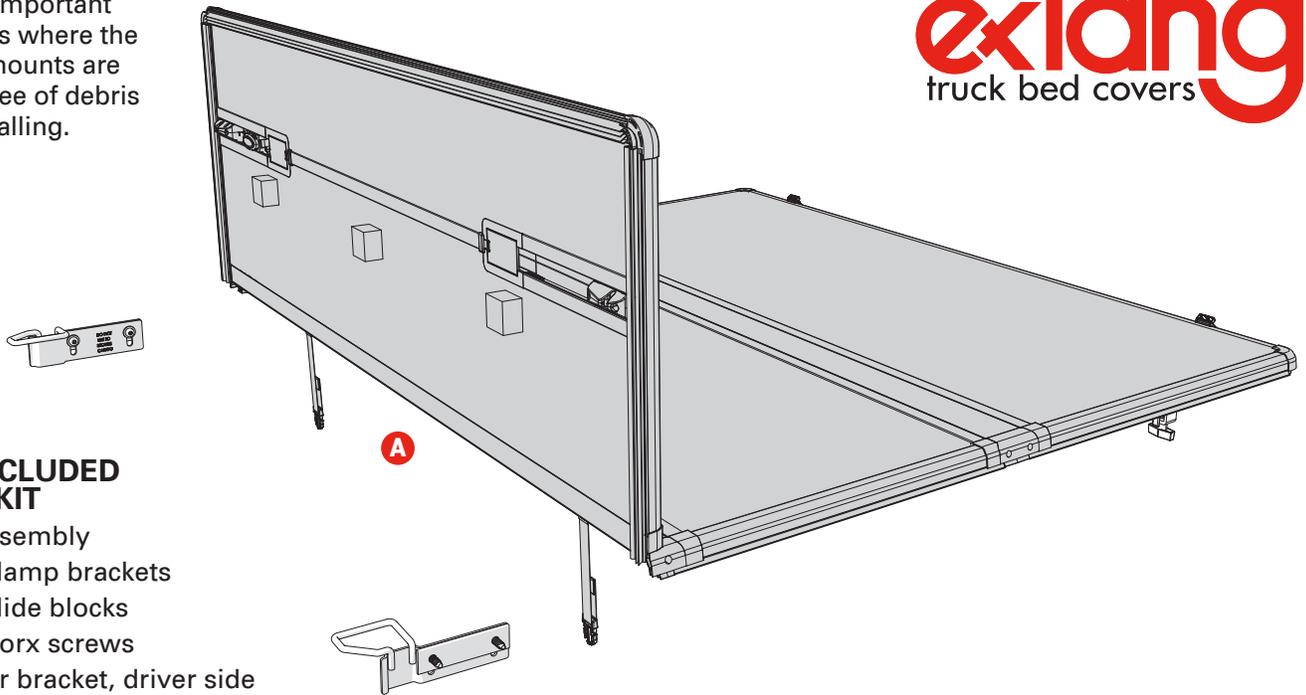
Any damaged or missing parts?

Parts will be shipped to you directly.

Call 800-877-2588, Mon - Fri, 8:30 a.m. - 6:00 p.m. EST

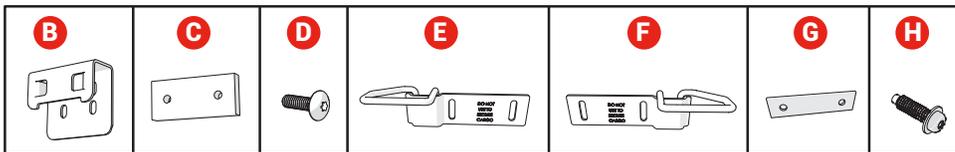


NOTE: It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



PARTS INCLUDED IN YOUR KIT

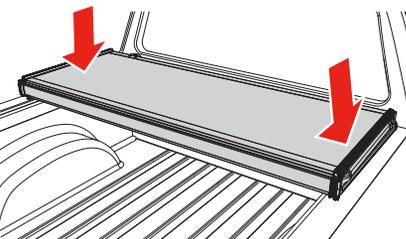
- A** Cover assembly
- B** 2x Cab clamp brackets
- C** 2x Cab slide blocks
- D** 4x Cab Torx screws
- E** 1x Striker bracket, driver side
- F** 1x Striker bracket, passenger side
- G** 2x Slide blocks
- H** 4x T-30 Torx screws with washers



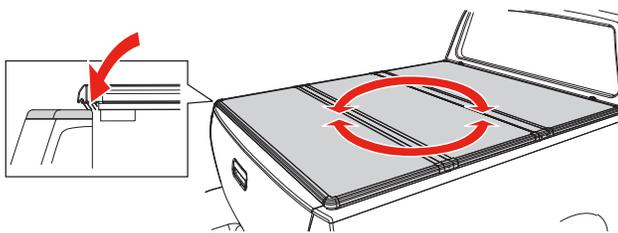
TOOLS PROVIDED

- Torx wrench - T-20
- Torx wrench - T-27
- Hex wrench - 2.5MM

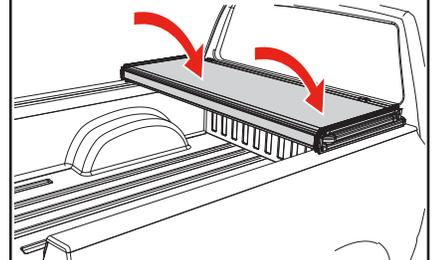
1 Place the folded, assembled bed cover (A) over the cab end of the truck box.



2 Unfold the bed cover (A) fully and adjust position over the truck bed for proper front (cab) and rear (tailgate) alignment. When positioned front and back, the tailgate seal should contact the tailgate with the first two fins.

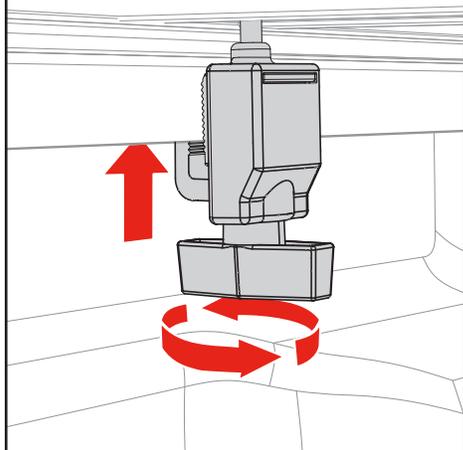


3 Carefully refold the bed cover (A) without shifting its position on the truck bed.

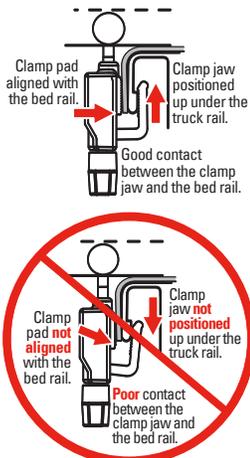


4 WITHOUT CARGO RAILS

Hook the jaw of the cab clamps under the truck bed rails. Tighten the knobs until the jaw contacts the rails, then tighten an additional two turns. Do this for both sides of the truck bed.

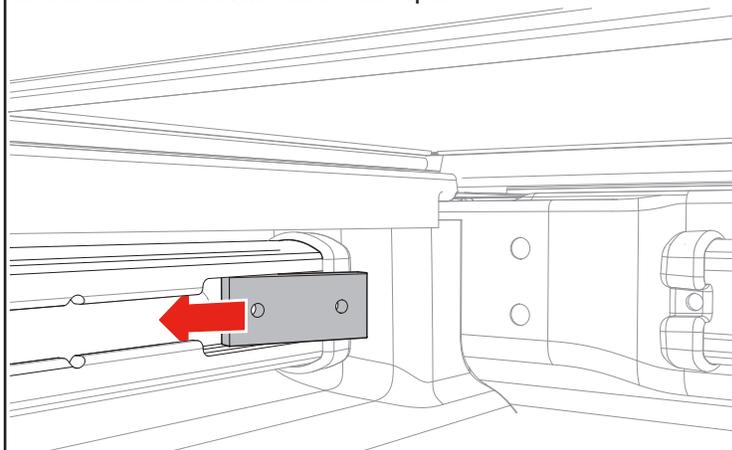


IMPORTANT



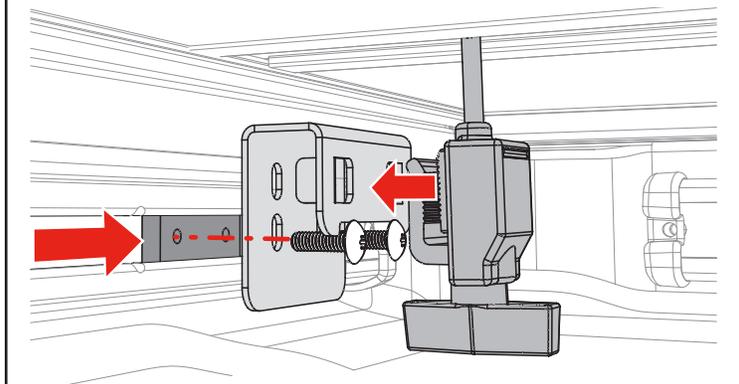
5 WITH CARGO RAILS

If there are cargo rail end caps remove the rear (tailgate) caps. Remove any tie-downs. Install the cab slide block (C) into the (tailgate) end of the cargo rail. Position the slide block near the cab. Do this for both sides of the bed. Reinstall all tie-downs and end caps.



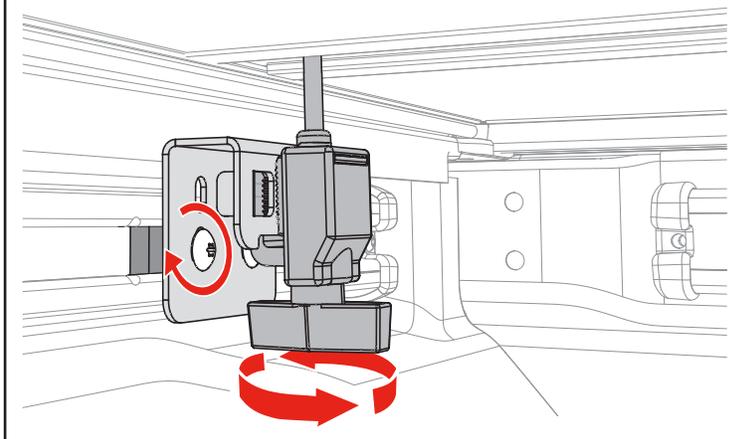
6 WITH CARGO RAILS

Align the cab clamp bracket (B) with the cab clamp of the bed cover. Use the Torx screws (D) to mount the cab clamp bracket (B) to the cab slide block (C). Tighten the screws with the T-27 Torx tool. Do this for both sides of the truck bed.

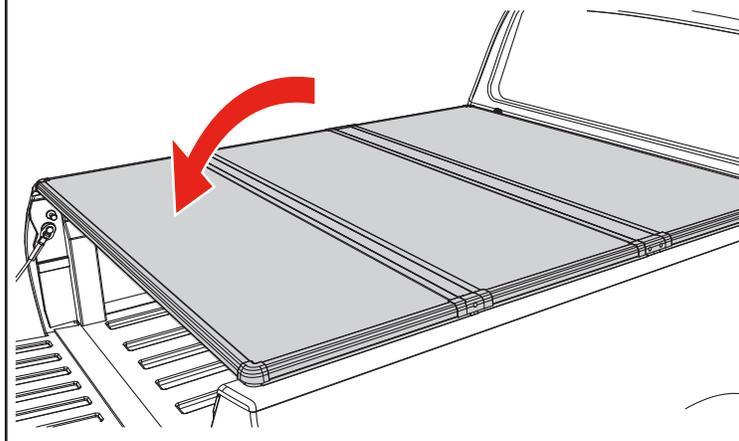


7 WITH CARGO RAILS

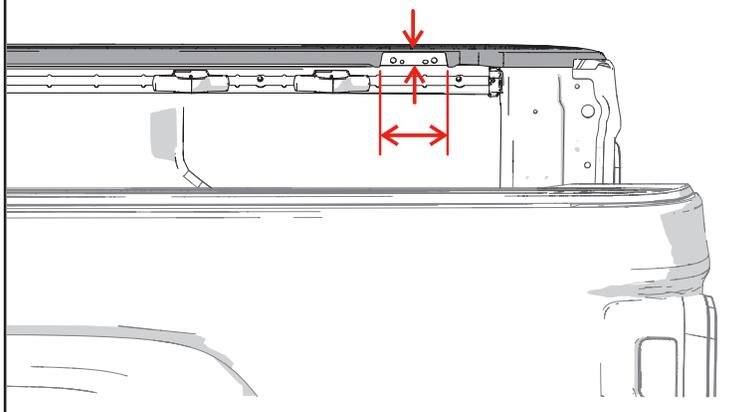
Hook the cab clamp under the cab clamp bracket (B) and tighten the T-handle until it contacts the bracket (B), then tighten two more turns. Do this for both sides of the truck bed.



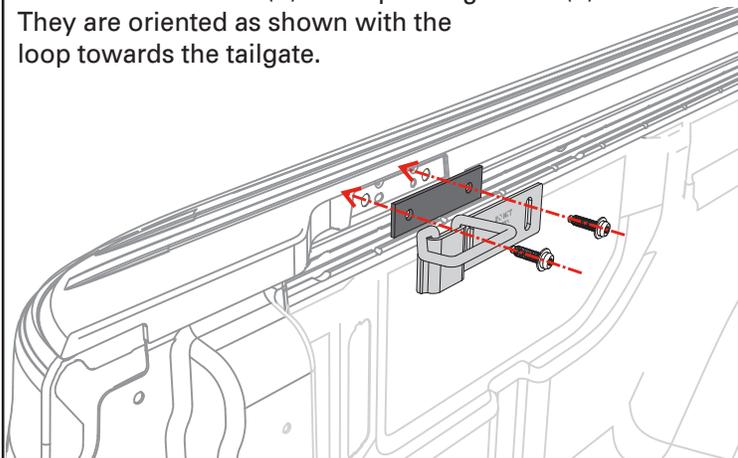
8 With the tailgate open and the front (cab) clamps secure, completely close the bed cover (A).



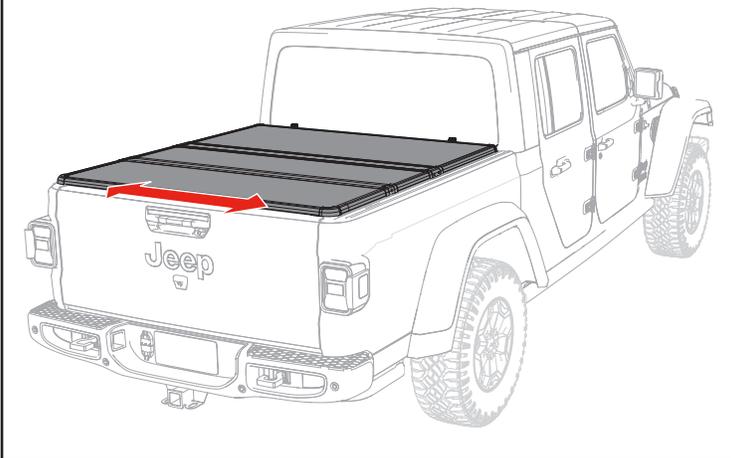
9 If the bed rail caps are not trimmed in the rear (tailgate) section, cut using the scribed lines to expose the area shown.



10 At the tailgate, attach the striker brackets (E & F) to the truck bed with the slide block (G) placed in between using the T-30 Torx screws with washers (H). Note that there is a driver side (E) and a passenger side (F) bracket. They are oriented as shown with the loop towards the tailgate.



11 Close the tailgate and close the cover (A). Check that the cover is parallel and square with the truck bed and bed rails. If not parallel, adjust the cover from side to side.

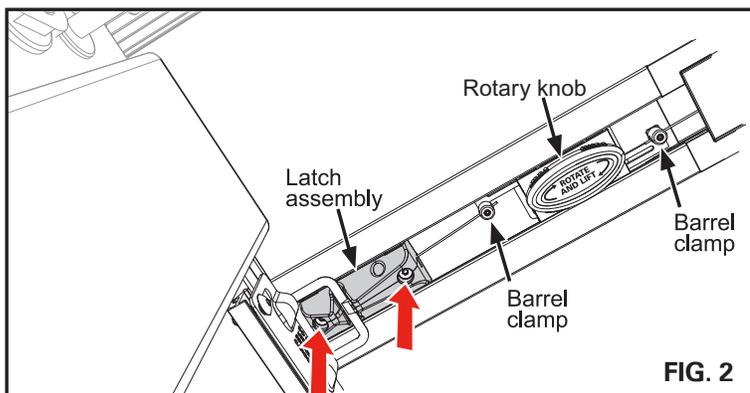
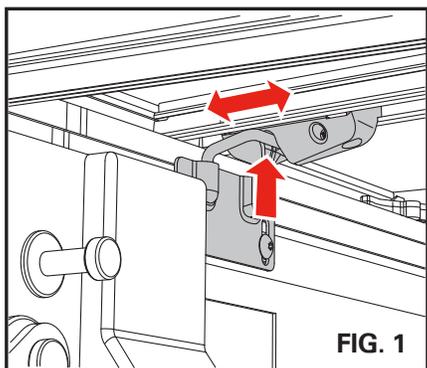


12 Adjustments and tightening of the latch assembly is required.

The bed cover latch assemblies and rotary knob come from the factory only partially tightened to allow installation adjustments. Both latches and rotary knob will require adjustment and final tightening. **Only use the hand tools provided, do not use power tools.**

Lower the rear of the bed cover and loosen the screws on both latch assemblies and the rotary knob. Rotate the knob to locate the screws. Adjust the position of each latch so that they engage with the striker brackets, (Fig. 1). With the latches adjusted, from underneath the cover, use the provided T-20 Torx wrench to tighten the two screws, (Fig. 2) in both the driver and passenger side latches.

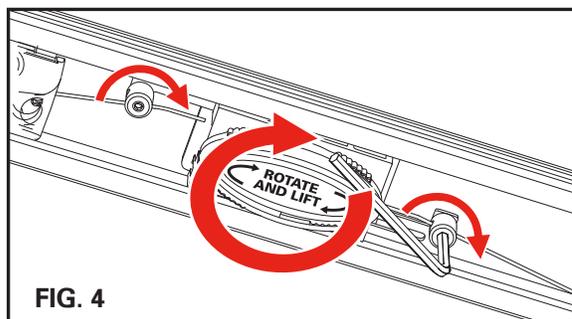
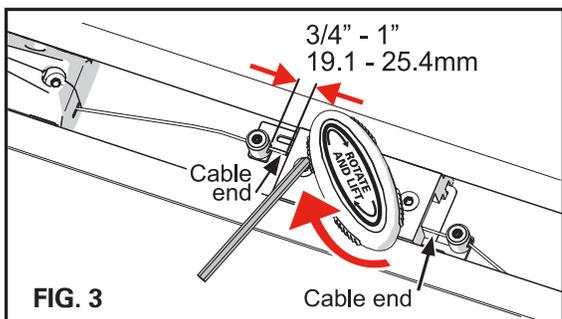
The cables come routed through the barrel clamps of the rotary knob. Adjust the position of the rotary knob so that the cable from the driver side latch can be inserted through the barrel clamp leaving 3/4" - 1" of cable extending through



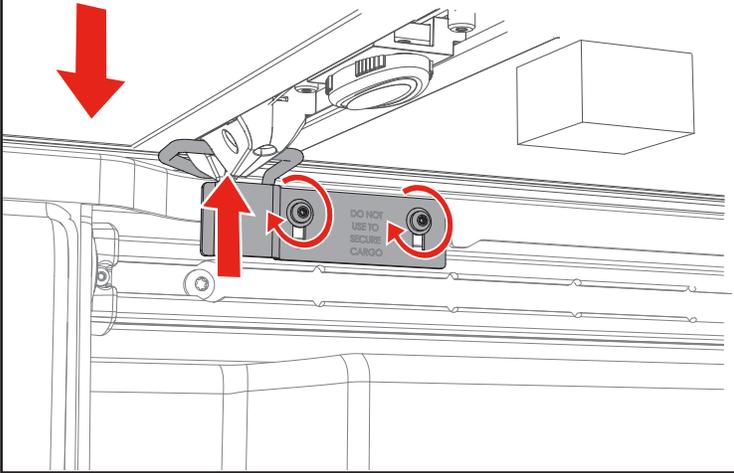
Rotate the rotary knob until you see the flat head screws. Tighten the two screws using the provided Torx T-20 wrench, (Fig. 3).

Next, tighten the barrel clamp set screws, (Fig. 4) with the provided 2.5mm hex key to secure the latch cables. Rotate the rotary knob, (Fig. 4) to verify that the latches disengage from the striker brackets.

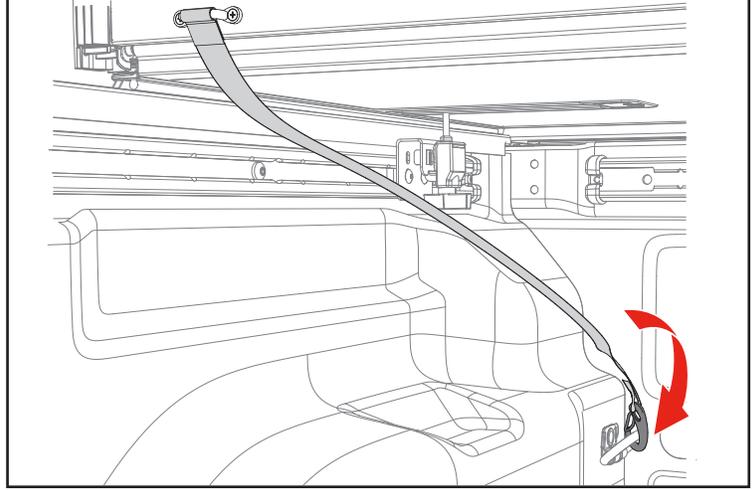
Close the cover, then double-check that it is secure and tight to the truck bed by gently lifting the corners to ensure the mechanisms are engaged.



13 To make the final adjustment, loosen the striker bracket screws. Then move the bracket down by firmly pulling the cover to the truck rail and tailgate. Make sure that both sides match, then retighten the screws.

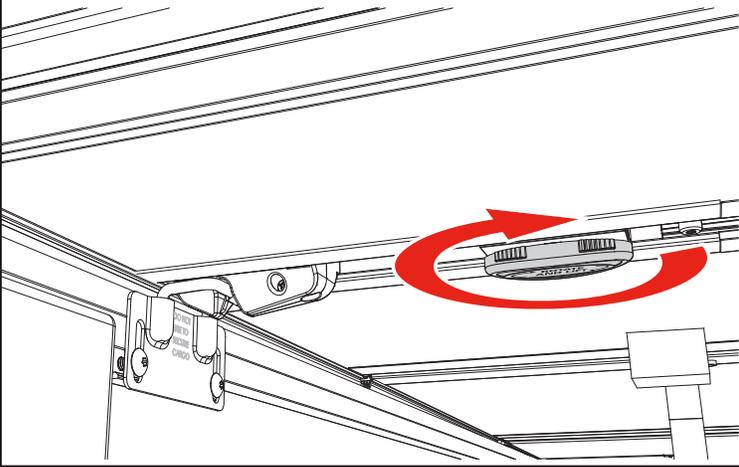


14 The tethers come installed on the bed cover hinge with a clamp at the other end. Hook the tether onto the truck bed tie-down. Install the tethers on both sides of the cover.



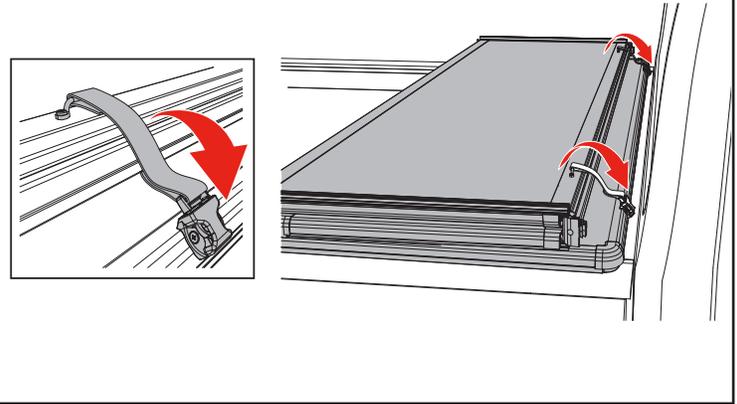
Opening the cover

Open the cover by twisting the rotary knob and lifting the cover.



Securing the cover

To drive with the cover open, fold the cover forward to the cab and fasten BOTH straps in the middle section to the front rail. Check that the straps are tight, and pull the strap end if too loose.



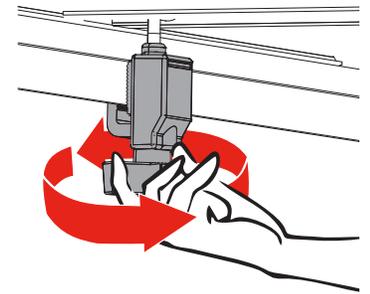
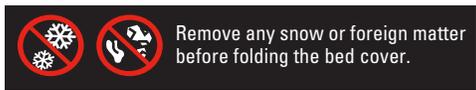
IMPORTANT

Re-tighten the front/cab clamps and tethers after the first week of driving the vehicle. Also periodically check the clamps and tethers to ensure they are secure.

Closed/Extended Position – Bed cover must be completely secured by all four (4) clamps.

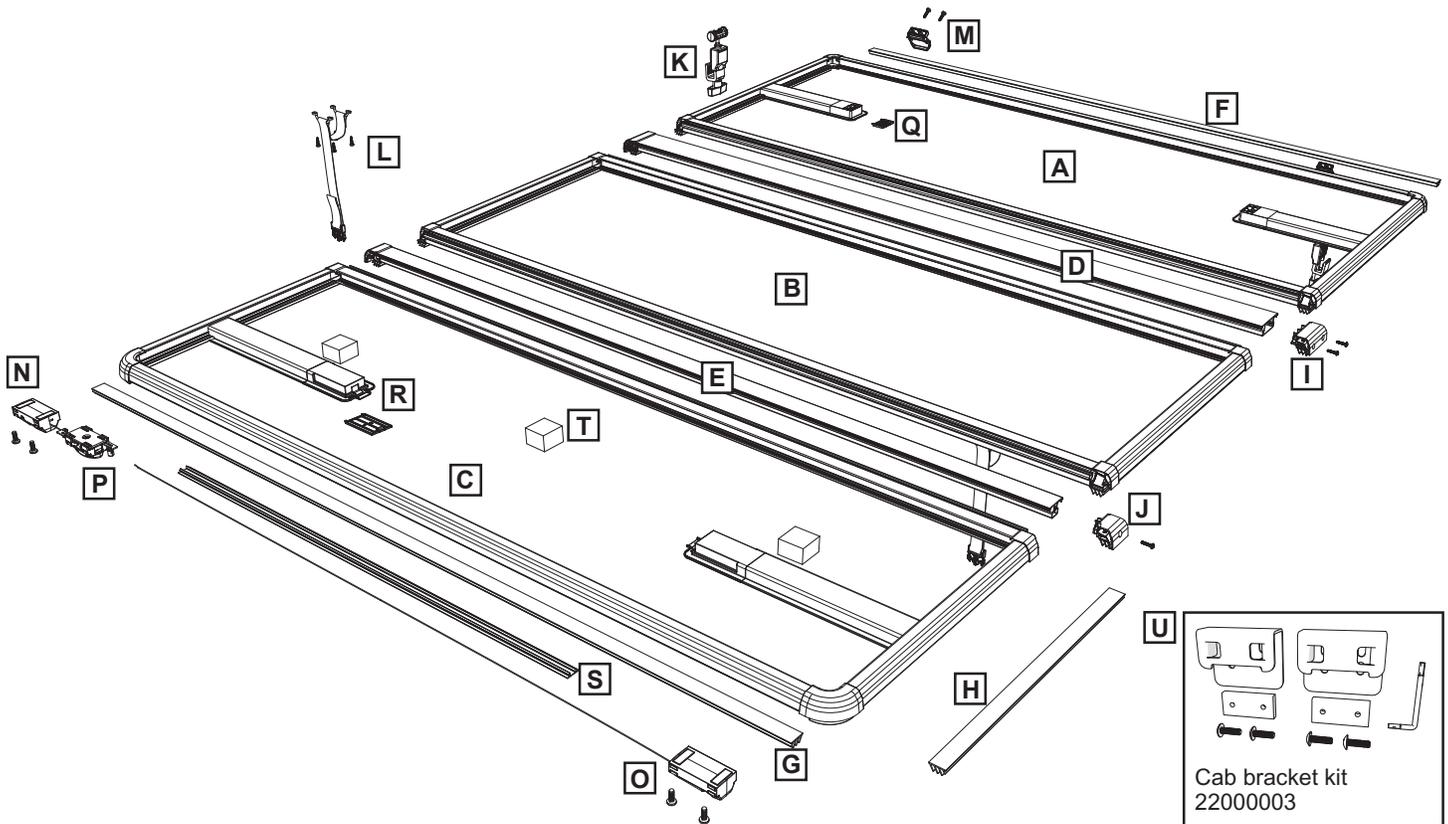
Open/Folded Position – Bed cover must be completely folded up (all panels) and secured at the cab with the provided buckles straps and with both tethers attached.

Do NOT drive with the bed cover in a partially open position.



REPLACEMENT PARTS

Replacement parts can be ordered online at extang.com/replacement-parts or you can contact our Customer Service Department for assistance. When ordering, xxx represents the 3 digit suffix, as referenced on the sales receipt or vehicle application list.



Call Out	Title	Part Number	Description	Qty
A	Cab Panel	88xxx-60	Cab panel assembly	1
B	Mid Panel	88xxx-61	Mid panel assembly	1
C	Tail Panel	88xxx-62	Tail panel assembly	1
D	Cab Hinge	88xxx-63	Cab hinge assembly	1
E	Tail Hinge	88xxx-64	Tail hinge assembly	1
F	Cab Seal	32002112	Single length seal (68"), hollow seal, cut to fit	1
G	Tailgate Seal	32563200	Single length seal, (68"), 4-fin, cut to fit	1
H	Side Seal	32000685	Single length (68") Side Seal, cut to fit	1
I	Cab Hinge Cap Kit	31830010	Cab hinge cap & fasteners	1
J	Tail Hinge Cap Kit	31830020	Tail hinge cap & fasteners	1
K	Front (Cab) Clamp	*	Front clamp assembly*	1
L	Tie Down Kit	31831010	Male buckle Strap & fasteners	1
M	Cab Buckle Kit	31830002	Female buckle & fasteners	1
N	Latch Assembly, Driver	28900100	Autolatch assembly for the driver side	1
O	Latch Assembly, Passenger	28900101	Autolatch assembly for the passenger side	1
P	Rotary Release Assembly	28900102	Rotary assembly	1
Q	Latch Pocket Cover, Cab	35830102	Plastic cover for the latch pocket on the cab panel	1
R	Latch Pocket Cover, Tail	35880002	Plastic cover for the latch pocket on the cab panel	1
S	Cable Cover	35880003	Snap-in cable cover	1
T	Spacer Pad	32622500	Foam adhesive backed pad	1
U	Cab Bracket Kit	22000003	Front/cab bracket kit	1
V	Gladiator Bracket Kit	22880000	Rear/tailgate bracket kit for Gladiator	1

* Specify, year, make, model, long or short bed, driver or passenger side.

LIMITED WARRANTY

WARRANTY COVERAGE

This truck bed cover is warranted against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

The truck bed cover carries a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

WARRANTY CONDITIONS

Failure to follow these care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Cover must be secured at all points when vehicle is in motion. When not fully extended, cover must be completely folded up and secured at the cab with the provided buckle straps and tethers attached. Do NOT drive with the bed cover in a partially open position.
- Check all clamps and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the cover and periodically thereafter.
- Before opening, cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

WARRANTY PROCESS

A Return Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

Register online at <https://extang.com/warranty-registration>

**REGISTER
YOUR
WARRANTY
ONLINE**



SOMETHING DAMAGED? MISSING PARTS?

CALL US FIRST
800-877-2588

WE CAN HELP YOU QUICKLY AND EASILY OVER THE PHONE

Experienced Customer Service staff are available
to answer all your truck bed cover questions

CUSTOMER SERVICE HOURS

8:30 a.m. TO 6:00 p.m. EST, MONDAY - FRIDAY

Truck bed cover model: _____

Purchase date: _____

Lot code: _____

Lot code can be found on the underside of cover.