

2016 Toyota Tacoma INSTALLATION SHEET

ENCORE TONNO

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MISSING PARTS?

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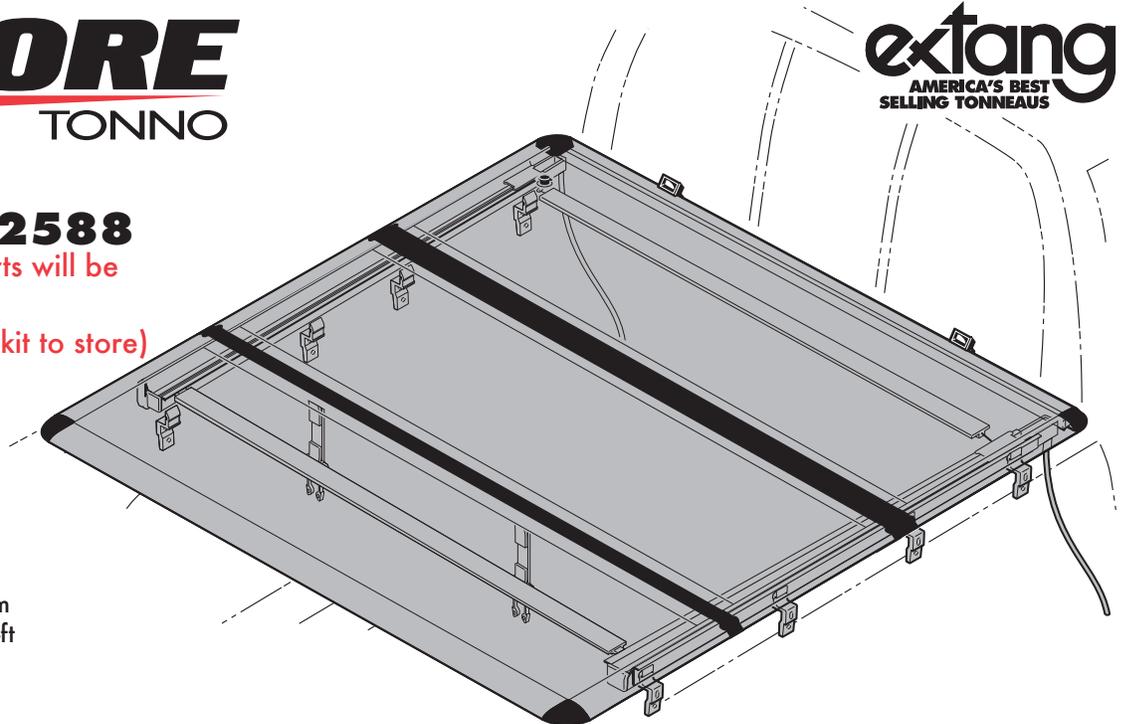
1-800-877-2588

Any and all needed parts will be shipped to you directly.

(DO NOT return whole kit to store)

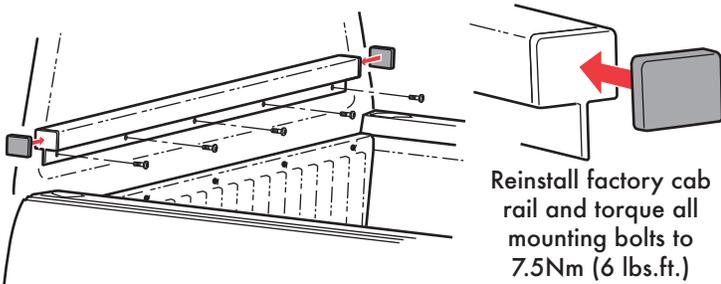


- Drill
- Torx Driver-T30
- Wrench - Open-end, 10mm
- Torque Wrench, 0-50 lbs-ft
- Step Drill Bit, 3/4" dia.
- Screwdriver - Phillips #2



1 Install Foam Seal to Header Rail Seals

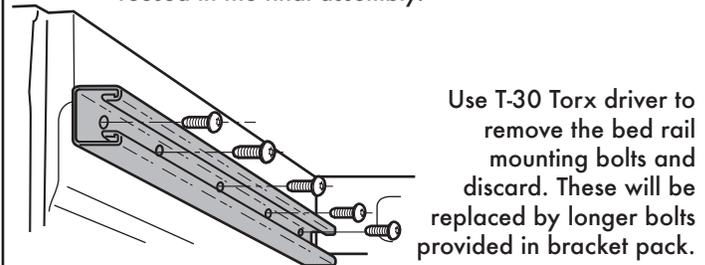
Use T-30 Torx driver to remove fasteners securing header rail to front bulkhead. Peel backing paper from foam seal and apply to header rail endcaps.



Reinstall factory cab rail and torque all mounting bolts to 7.5Nm (6 lbs.ft.)

2 Remove Factory Bed Rails

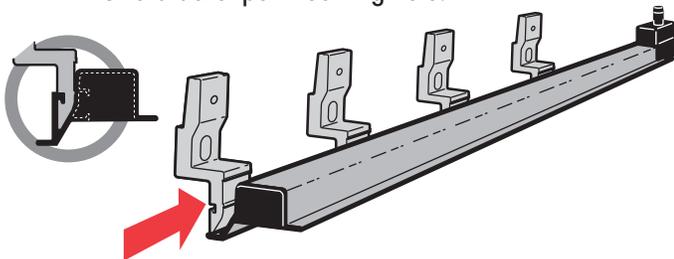
Remove front and rear factory plastic end caps from bed rails. Keep these caps in a safe place as they will be reused in the final assembly.



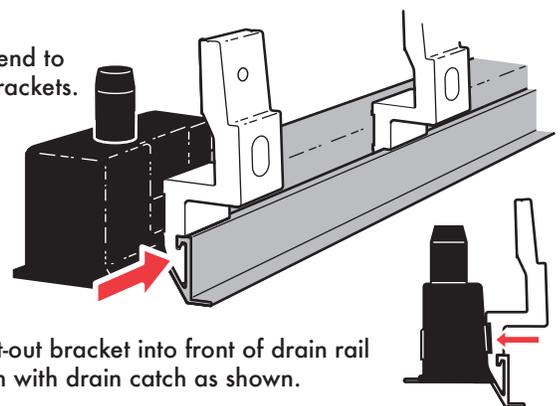
Use T-30 Torx driver to remove the bed rail mounting bolts and discard. These will be replaced by longer bolts provided in bracket pack.

3 Install Brackets onto Drain Rail

Place drain rail upside down and slide one standard bracket from tail end to mounting location second from front. Repeat for remaining standard brackets. One bracket per mounting hole.



Insert cut-out bracket into front of drain rail until flush with drain catch as shown.



Extang Corporation
5400 S. State Road
Ann Arbor, MI 48108
734 677-0444, Fax: 734 677-8409



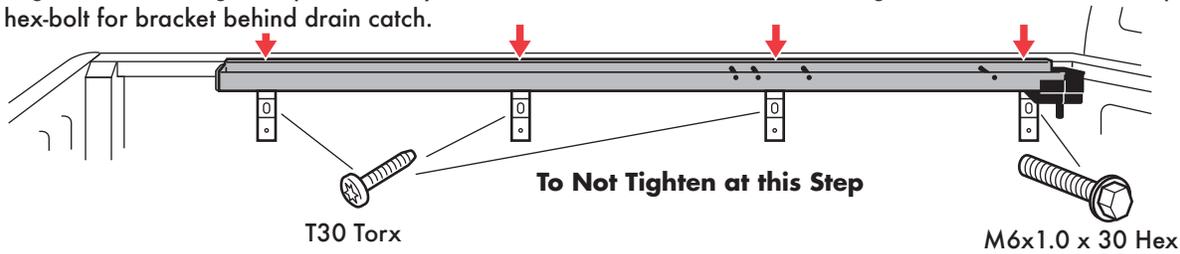
Register your warranty at:

extang.com

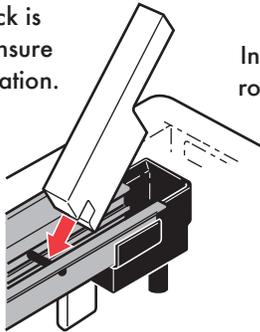
Item No. 62830-30-1602 RH
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4 Position Drain Rail

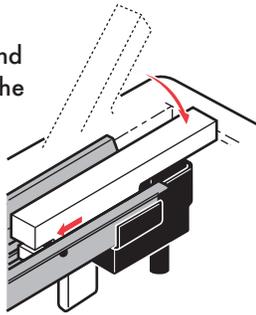
Place drain rail assembly on truck bed wall and position all brackets in line with screw holes in truck bed and loosely insert the longer Torx mounting bolts provided in your kit into all but the front-most mounting hole to hold drain rail in position. Use hex-bolt for bracket behind drain catch.



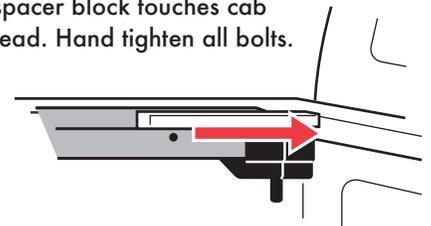
A spacer block is included to ensure proper installation.



Insert spacer block and rotate down against the first drain rail stud.



Slide drain rail assembly forward until spacer block touches cab bulkhead. Hand tighten all bolts.

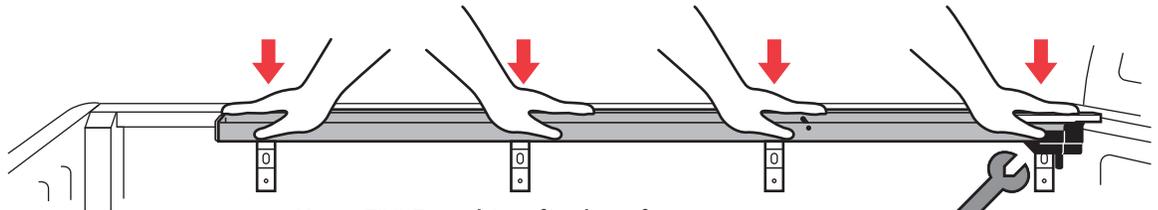


5 Attach Drain Rail

Push drain rail down against bed cap being sure that spacer block is still maintaining spacing against the cab bulkhead. Use torque wrench to tighten each mounting bolt to 7.5Nm (6 lbs-ft.) Remove spacer block and discard.



Side rails must be level and in contact with truck bed sidewall.



Use a T30 Torx driver for these fasteners.



Completely Level



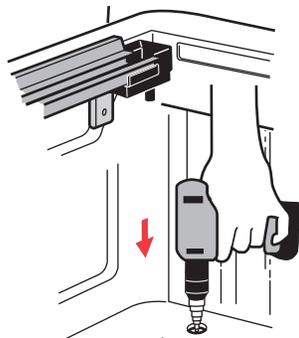
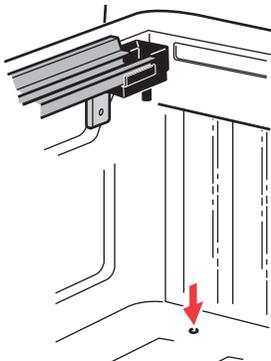
Top of rail must contact truck bed side wall to insure a seal.

7.5Nm
6 lbs-ft.

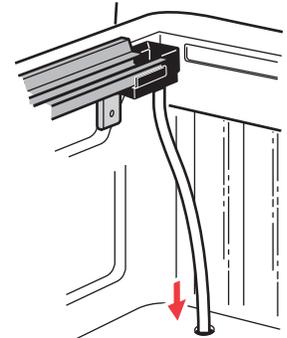
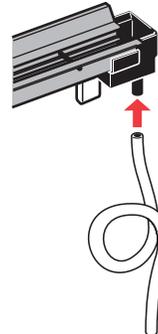
Use a 10mm open-end wrench to tighten front bracket hex-bolt.

6 Install Drain Hose

Locate pilot hole nearest drain rail corner and use step drill to make a 3/4" hole.

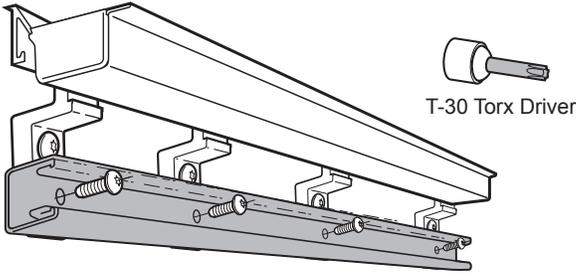


Insert drain tube onto drain catch and insert into the new hole.



7 Reinstall factory bed rails

Use supplied 10mm Torx-head fasteners.
(Note: Tie-down cleats must be installed before bed rail is remounted.) Torque all mounting bolts to 7.5Nm (6 lbs-ft).

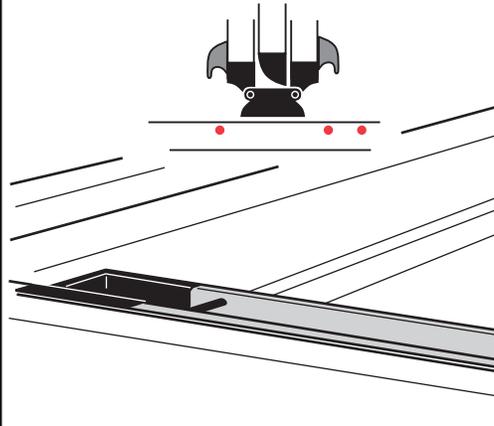


T-30 Torx Driver

Reinstall front and rear factory endcaps to factory side rails.

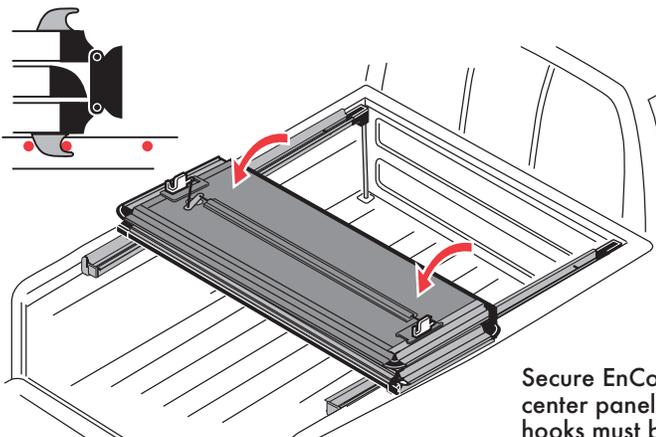


8 Stand the bundled panel system on the drain rails so that the retaining hooks line up with the two pins inside the drain channel as shown here.

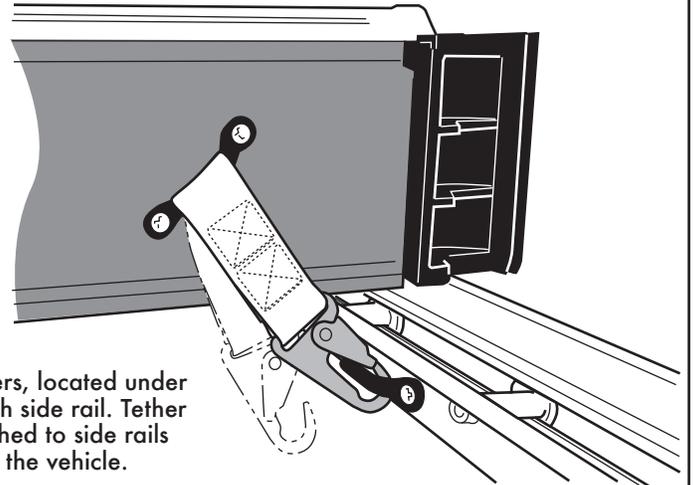


Be careful not to scratch the truck finish at this step!

9 Lay EnCore cover back over center of truck bed.

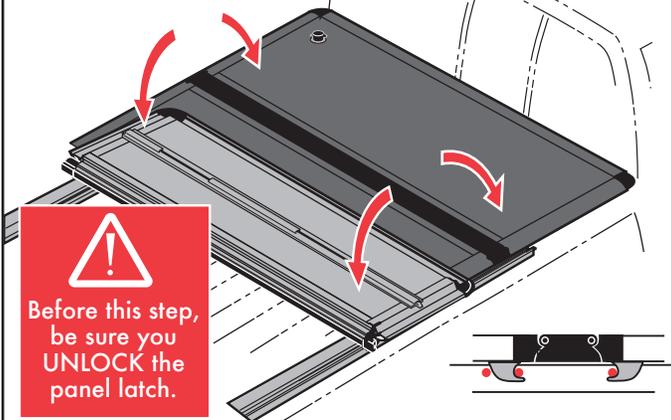


Secure EnCore tethers, located under center panel, to each side rail. Tether hooks must be attached to side rails any time cover is on the vehicle.



10 Unfold front panel

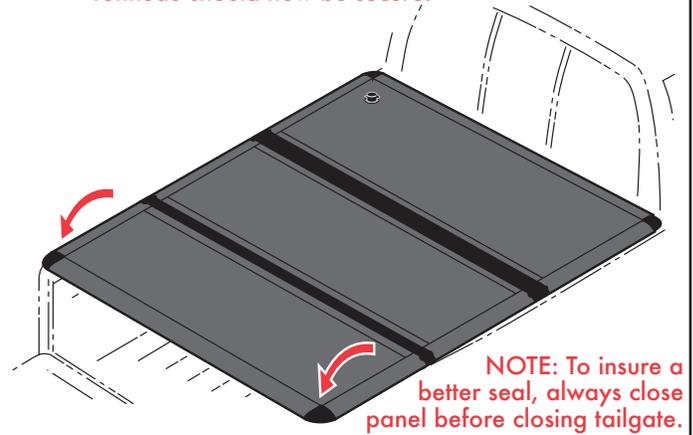
Position cab and middle panels over truck bed making sure retaining hooks engage pins in drain rail.
Press down on cab panel to lock in place



Before this step, be sure you UNLOCK the panel latch.

11 Unfold tail panel

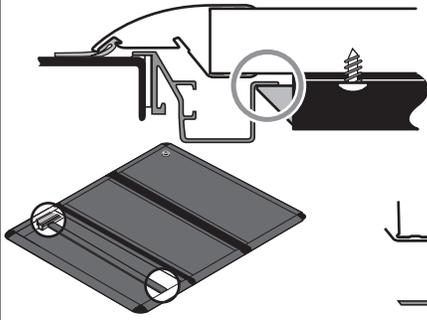
With tailgate open, unfold tail panel and press down onto truck bed.
Tonneau should now be secure.



NOTE: To insure a better seal, always close panel before closing tailgate.

12 Check For Tail Panel Latch Engagement

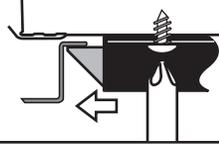
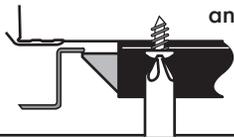
Check to see that both tail panel latches make proper contact with the EnCore side rails.



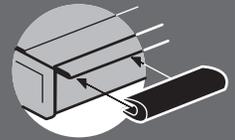
If tail panel latch doesn't contact side rail properly...



...hand-loosen latch screws and slide the latch toward the side rail. Retighten screws by hand.



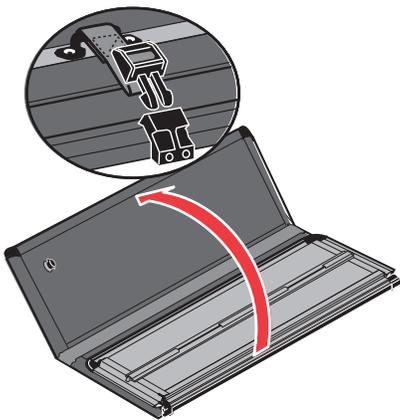
If the tail panel latch is not tight to the EnCore side rail, add spacer to side rail lip.



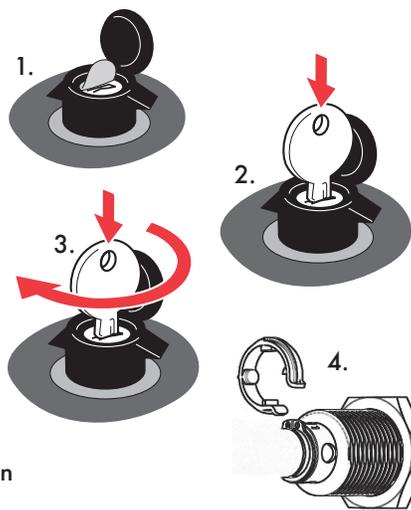
13 Code your Tonneau Lock to your Vehicle Key!

NOTE: Your tonneau lock can only be coded ONE TIME.

Key code your lock cylinder per these instructions. You will need your vehicle key to complete this step.



Place the folded tonneau on a flat nonabrasive surface. Unclip retention straps from cab panel and carefully unfold the cab panel forward.



1. Remove protective label, and remove vehicle key from keychain.
2. Fully insert the key into the lock cylinder before starting to rotate key.

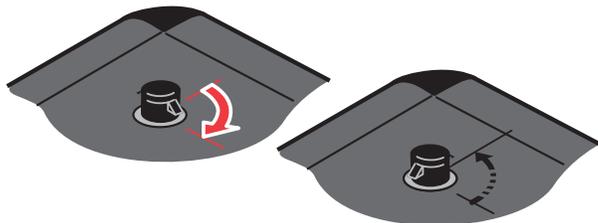
NOTE: Do not pull left/right on key.

3. While maintaining FULL key insertion, rotate key clockwise until it hits a stop point (approximately 3/4 of a turn). Lock/Unlock coded key five times to ensure lock coding is set. Remove key and close lock. Cylinder is now fully coded and ready for everyday use with two key out positions.
4. Remove yellow plastic clip from bottom of lock cylinder and discard – if equipped.

NOTE: If the vehicle key is changed the lock cylinder will need to be replaced.

NOTE: Do NOT use emergency key located in key fob to program codeable lock

14 Ensure front panel latch system is functioning properly.

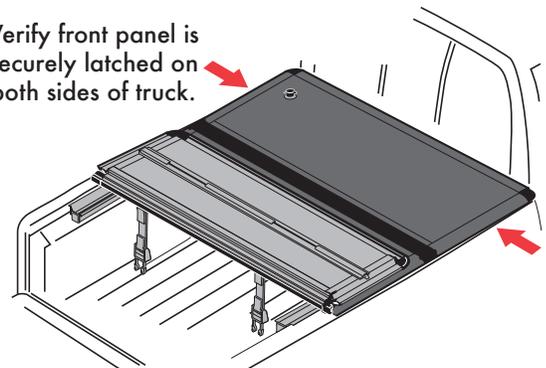


Rotate lock cylinder (unlocked) 1/4 turn (90 degrees) clockwise two to three times to ensure lock snaps back to original position.



Do Not Drive the vehicle with the tonneau cover on the truck until the lock snaps back to original position and the front panel is securely latched on both sides of truck!

Verify front panel is securely latched on both sides of truck.



IMPORTANT NOTICE

While driving, cover must be completely flat and secure with all four latches in the closed position or completely folded up (all panels) and secured at the cab. DO NOT DRIVE with cover in partially opened position.

SECURE THE FOLDED ENCORE COVER TO FRONT OF CAB WITH BOTH CAB BUCKLES.

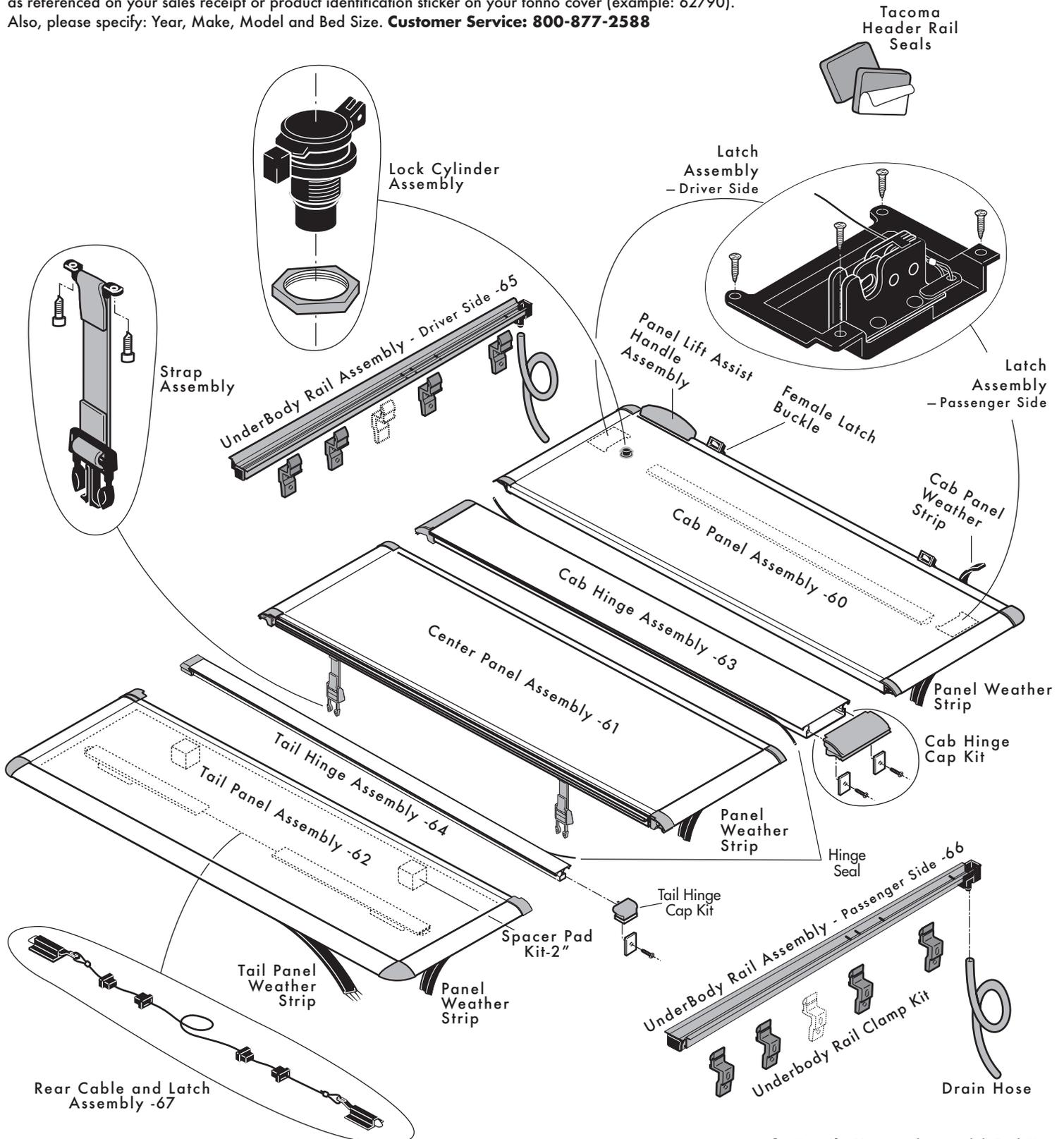
DOUBLE CHECK TO BE SURE BUCKLES ARE SECURELY FASTENED. ALSO SECURE TETHERS LOCATED ON THE CENTER PANEL TO EACH SIDE RAIL. VEHICLE MAY BE DRIVEN WITH THE COVER IN THIS SECURE, FOLDED POSITION.

ENCORE Tacoma 2016 +

TONNO

Replacement Parts

NOTE: To order replacement parts it's best to contact our Customer Service Department for assistance to ensure getting the correct part for your vehicle application. When ordering, please provide the 5-digit product number as referenced on your sales receipt or product identification sticker on your tonno cover (example: 62790). Also, please specify: Year, Make, Model and Bed Size. **Customer Service: 800-877-2588**



* Specify: Year, Make, Model, Bed Size.

IMPORTANT!

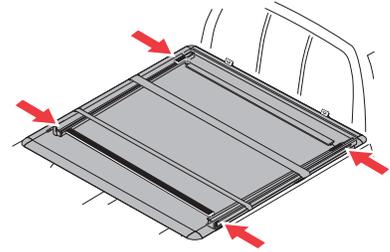
EnCore Tonneau Cover – Safe Operation and Use

Tonneau Cover Positions While Operating Vehicle

Prior to vehicle operation, tonneau cover **MUST** be properly secured.

CLOSED POSITION

- Front panel must be closed and **FULLY LATCHED** to tonneau side rail. Center and rear panel must be flat and rear latches engaged.
- Verify front panel is securely attached on both sides of truck before operating vehicle.

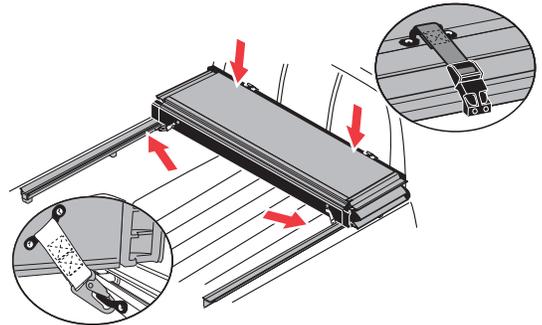


OPEN POSITION

- Tonneau must be folded to cab position and secure with **BOTH** buckles.

AT ALL TIMES

- Tether hooks must be attached to side rails at all times.
- Do not operate vehicle with objects on top of cover.

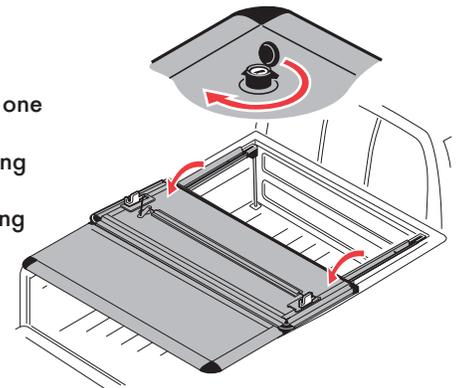


Cab Panel Operation

To access the storage at the front of your truck bed:

- Turn the locking knob on the driver's side of the truck clockwise 1/4 turn (90 degrees) with one hand and lift using the lift assist handle with your other hand.
- Always make sure that your key is removed and the lock cylinder cover is closed when folding the cover.
- Lay the front panel carefully back on the other panels of the tonneau cover to prevent denting the tail panel.
- To lock/unlock the front panel lock, lift the lock cover, insert the key and rotate 1/4 turn.

DO NOT ATTEMPT TO DRIVE WITH THE FRONT PANEL OPEN!

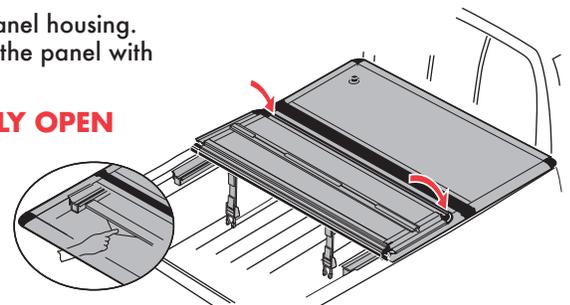


Tail Panel Operation

To raise the tailgate panel:

- Open the tailgate and reach under the panel for the cable at the middle of the panel housing.
- Pull down on either cable to release both rear latches with one hand while lifting the panel with the other hand.

DO NOT ATTEMPT TO DRIVE WITH THE TAIL PANEL IN THE PARTIALLY OPEN POSITION! Tonneau must be folded to cab position and secured with **BOTH** buckles.



Additional Important Operating Tips

Tonneau cover **MUST** be free of foreign material including snow and ice before opening panels.

Do **NOT** tow your vehicle from the rear with the tonneau on your truck.

FAILURE TO FOLLOW THESE CAUTIONS MAY RESULT IN SEVERE DAMAGE AND WILL VOID YOUR WARRANTY!

Remove any snow or foreign matter before folding cover.



Do **NOT** tow your vehicle from the rear with this cover on your truck.



MAXIMUM STRENGTH WARRANTY

READ CAREFULLY - KEEP IN A SAFE PLACE

PLEASE ATTACH AND SAVE YOUR SALES RECEIPT.
ACTIVATE YOUR WARRANTY ONLINE AT EXTANG.COM.

EXTANG LIMITED WARRANTY

ENCORE
TONNO

**SOLID
FOLD 2.0**

SOLID FOLD
FOLDING HARD LID TONNEAU

■ WARRANTY DURATION:

Extang offers three years of coverage from the date of purchase. Warranty is limited to original purchaser of truck bed cover and is non transferable.

■ WARRANTY CONDITIONS:

This warranty is against defective materials or workmanship. The warranty is void if the product has been damaged by accident, unreasonable use, neglect, improper service/installation/removal, modifications, normal wear and tear or other causes not arising out of defective materials or workmanship. Consequential and incidental damages are not covered under this warranty.

WARRANTY EXCLUSION:

- Warranty is void if defect in materials and workmanship is not reported in writing within 30 days of discovering a defect.
- Warranty does not cover the cost of shipping, including the cost of returning the product for warranty service or inspection.
- Warranty does not cover scratches and dents to bed cover. Warranty further excludes damage to bed cover as a result of placing, storing, or hauling objects on top of bed cover.
- Warranty will be void if shipping damage is not reported in writing within 3 business days of purchase.

THE FOLLOWING CONDITIONS WILL ALSO VOID THE WARRANTY:

- OVERLOADING OF CARGO – Cargo should not touch the tonneau at any point. Protrusions in the tarp will stress the fabric. Cargo may shift while traveling and cause it to push against the fabric or panels and damage it.
- DRIVING WITH PANELS OPEN OR IMPROPERLY SECURED – Prior to vehicle operation, clamps must be tightly secured so that clamp lips tightly grip the inner bedside metal surface. OPEN POSITION: Tonneau must be completely folded and secured with BOTH buckles. CLOSED POSITION: Tonneau must be completely flat and secured at all 4 clamps.
- Top of tonneau MUST be free of foreign material including snow and ice before opening panels or severe damage may result.
- Do NOT tow your vehicle from the rear with any Extang tonneau cover on your truck.

■ PERFORMANCE:

Provided all warranty conditions are met Extang will either repair or replace (at Extang's option) the product or component. Extang may require the original item to be returned postage prepaid for final determination. Extang reserves the right to substitute and offer the respective warranty discount on an entire replacement system or provide other remedies than those listed in this warranty for discontinued products or other reasons. A return authorization number must be obtained from our customer service department prior to returning any product. **Shipping charges will apply for any repair or replacement.** This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.



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TAILGATE SEAL



The MaxSeal Tailgate Seal creates a tight seal along sides and bottom of your tailgate to keep out dust, rain and snow. Quick and easy to install: just cut, peel and stick.

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TRUCK BED
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800-877-2588

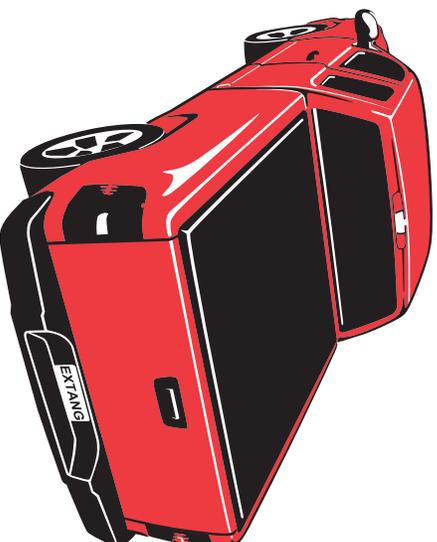
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RAPID RESPONSE
OVERNIGHT DELIVERY

Experienced Customer Service staff
to answer all your tonneau questions

CUSTOMER SERVICE HOURS:

8:30 TO 5 EST, MONDAY - FRIDAY



Tonno Model: _____
Purchase Date: _____
Lot Code: _____
<i>Lot code can be found on underside of cover.</i>

extang
AMERICA'S #1
SELLING TONNEAU

Part No.0032-1212RRE Printed in U.S.A.