RideCONTROL by AIR LIFT®

Kit 59530

Toyota Tundra 2WD & 4WD

IMPORTANT: This kit does not fit 2000-06 Toyota Tundra 2WD & 4WD pickups equipped with the TRD Package with 275/65-18 wheels and tires.

AIR LIFT®

INSTALLATION GUIDE

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation.

MN-420 • (071512) • ECR 8380

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A. Introduction

The purpose of this publication is to assist with the installation and maintenance of the RideControl air spring kit for the Toyota Tundra. The air springs used in RideControl kits are designed and manufactured like a tire. The air springs have layers of rubber and cords that control the bag's growth and funnel it in one direction. The bags do not require a coil spring for control. RideControl kits utilize a sleeve-style air bag that provides up to 2,000 pounds of load-leveling support. Each sleeve is rated at a maximum of 100 PSI.

It is important to read and understand the entire installation guide before beginning installation or performing maintenance, service or repair. The information here includes a hardware list, tool list, step-by-step installation information, maintenance tips and safety information.

Air Lift Company reserves the right to make changes and improvements to its products and publications at any time. Contact Air Lift Company at **(800) 248-0892** or visit **www.airliftcompany.com** for the latest version of this manual.

IMPORTANT SAFETY NOTICE

The installation of this kit does not alter the gross vehicle weight rating (GVWR) or payload of the vehicle. Check the vehicle owner's manual and do not exceed the maximum load listed for the vehicle.

Gross vehicle weight rating: The maximum allowable weight of the fully loaded vehicle (including passengers and cargo). This number — along with other weight limits, as well as tire, rim size and inflation pressure data — is shown on the vehicle's Safety Compliance Certification Label.

Payload: The combined, maximum allowable weight of cargo and passengers that the truck is designed to carry. Payload is GVWR minus the base curb weight.

NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information which is highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.

⚠ DANGER — INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.

⚠ WARNING — INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.

⚠ CAUTION — INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE MACHINE OR MINOR PERSONAL INJURY.

NOTE — *Indicates a procedure, practice or hint which is important to highlight.*

HARDWARE LIST

Item	Part #	Description	Qty
A		Air sleeve	2
B		Upper bracket	2
C		Lower bracket	2
D		U-Bolt	2
E		Lower clamp bar	2
F		3/8” x 1.5” Frame bolt	6
G		3/8” Nylon lock nut	10
H		3/8” Flat washer	4
I		3/8” Large flat washer	6
J		1/2” x 3/4” Flat head screw	2
K		3/4” - 16 Nylon jam nut	2
L		1/8” Straight fitting	2

Air Line Assembly Parts List

Item	Description	Qty
AA	Air line assembly	1
BB	Zip tie	6
CC	Valve caps	2
DD	M8 Flat washer	2
EE	Rubber washer	2
FF	Small star washer	2
GG	5/16” Hex nut	4

STOP! Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.

TOOLS LIST

Description	Qty
1/2”, 9/16”, and 3/4” open-end or box wrenches	1
Adjustable wrench	1
Safety glasses	1
Ratchet with 3/8”, 9/16” and 1/2” deep well sockets	1

Description	Qty
5/16” and 3/8” drill bits (very sharp)	1
Heavy duty drill	1
Torque wrench	1

B. Installing the RideControl System

GETTING STARTED

Your vehicle may be equipped with a rear brake proportioning valve. Any type of load assist product could affect brake performance. We recommend that you check with your dealer before installing this type of product. If your vehicle DOES NOT have a rear brake proportioning valve or is equipped with an anti-lock type brake system, installation of a load assist product will have NO EFFECT ON BRAKE SYSTEM PERFORMANCE.

IMPORTANT: Failure to maintain correct minimum pressure (or pressure proportional to load), bottoming out, overextension, or rubbing against another component will void the warranty.

⚠ DANGER

COMPRESSED AIR CAN CAUSE INJURY AND DAMAGE TO THE VEHICLE AND PARTS IF IT IS NOT HANDLED PROPERLY. FOR YOUR SAFETY, DO NOT TRY TO INFLATE THE AIR SPRINGS UNTIL THEY HAVE BEEN PROPERLY SECURED TO THE VEHICLE.

1. Determine the Normal Ride Height. The Normal Ride Height is the distance between the bottom edge of the wheel-well and the center of the hub with the vehicle in the “as delivered” condition. In some cases, Normal Ride Height is not perfectly level.

a. Remove any load and ensure it is on a level surface (fig. B.1).

fig. B.1

b. If necessary (in cases where your leaf springs are sagging badly), use a jack to raise the rear end so that the vehicle achieves the original "as-delivered" ride height.

2. Measure the distance between the center of the hub and the bottom edge of the wheel well (fig. B.2). This is the Normal Ride Height. Enter the measurement below:

NORMAL RIDE HEIGHT: _____ inches

fig. B.2

ASSEMBLING THE AIR SPRING UNIT

NOTE

This kit does not fit 2000-2006 Toyota Tundra 2WD & 4WD pickups if equipped with the TRD Package with 275/65-18 wheels and tires.

1. Install the air fitting (L) to the top of the air sleeve (A). Tighten 1 1/2 turns (fig. B.3).
2. Attach the lower bracket (C) to the bottom of the air sleeve (A) using the small flat head screw (J). Tighten securely (fig. B.4).
3. Install the upper bracket (B) onto the top of the air sleeve, being sure to thread the air fitting through the hole on the bracket (fig. B.5).
4. Install the nylon nut (K) to the top of the upper bracket by feeding it through the swivel fitting. Leave loose at this time for later adjustment (fig. B.5).

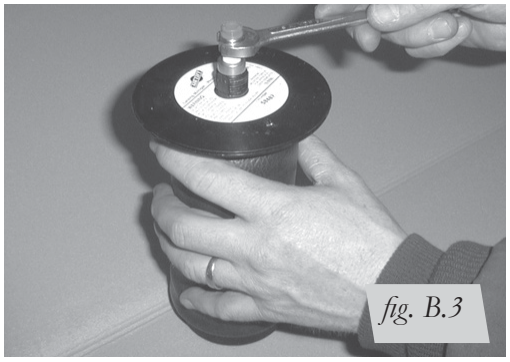


fig. B.3

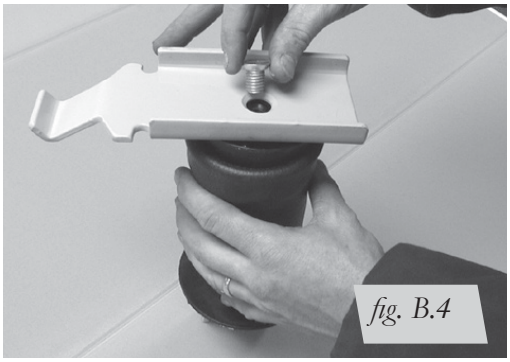


fig. B.4


fig. B.5

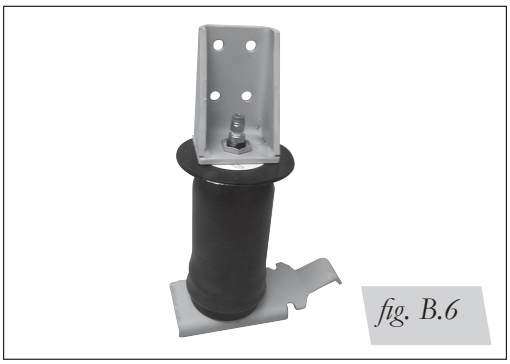


fig. B.6

5. See figure B.6 for finished sleeve assembly.
6. Repeat assembly for other sleeve.

INSTALLING THE SLEEVE ASSEMBLY

1. Remove the wheels. This kit should be mounted at normal ride height recorded on page 2.
2. Set the assembly on the leaf spring, forward of the axle. The tab on the lower bracket should hook over the forward leaf spring U-Bolt (fig. B.7).
3. Attach the lower bracket to the leaf spring using U-Bolt (D) and clamp bar (E). Secure with flat washers (H) and lock nuts (G). Refer to figure B.7. Torque to 16 lb.-ft. (22Nm)
4. Ensure that there is at least 1/4” clearance between the roll plate and the closest part of the frame (fig. B.8). The closer space will be forward of the sleeve assembly.


fig. B.7

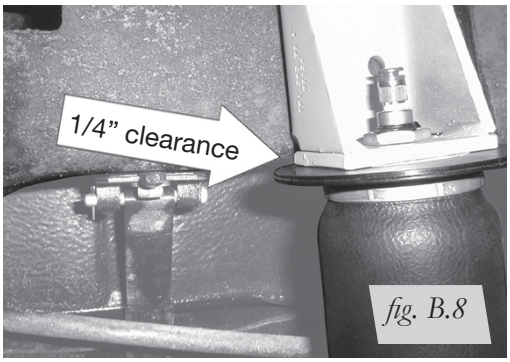


fig. B.8

5. Align the upper bracket so that it is parallel and perpendicular with the lower bracket (fig. B.9).

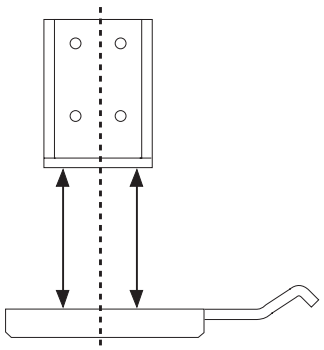


fig. B.9

6. Using the upper bracket as a template, mark one of the holes on the upper bracket (fig. B.10).

fig. B.10

⚠ CAUTION

BEFORE DRILLING, CHECK THE BACK SIDE OF THE FRAME TO SEE IF THE BRAKE LINES, GAS LINES, OR ANY OTHER LINES OR WIRES NEED TO BE MOVED BEFORE DRILLING THE UPPER BRACKET HOLES.

7. Flip the air spring down away from the frame. Center punch the previously marked upper hole
8. With the air spring still flipped down, drill the center punched hole location with a 3/8” drill bit (fig. B.11).

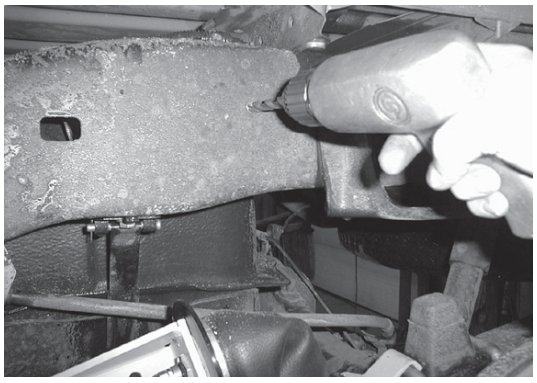


fig. B.11

9. Attach the upper bracket to the frame with the frame bolt (F), oversized flat washer (I), and nylon lock nut (G). See figure B.12.

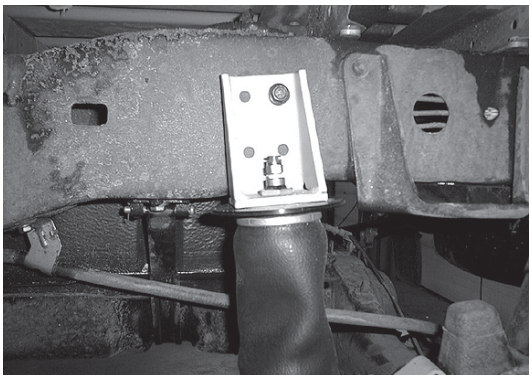


fig. B.12

NOTE

Cover the air fitting with a piece of tape to prevent metal shavings from getting into the fitting or sleeve.

10. Check alignment, adjust if needed, then center punch and drill the two lower holes in the upper bracket.
11. Torque upper bracket mounting bolts to 20 lb.-ft. (27Nm) (fig. B.13).

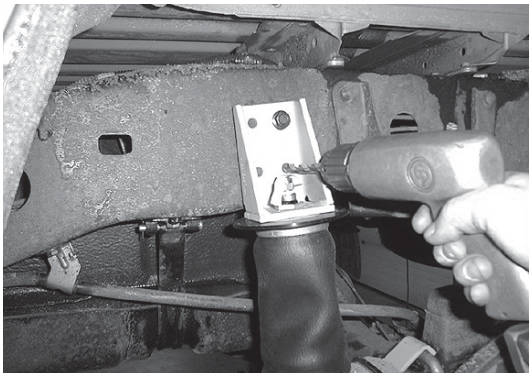


fig. B.13

12. Continue the installation by following the air line installation instructions.

C. Installing the Air Lines

This section explains how to set up the air spring kit to be controlled with Schrader valves and a separate compressed air source. An on-board air compressor system allows for hassle-free control of the air springs. Learn more about Air Lift control systems at **www.airliftcompany.com/products/compressor-systems**.

1. Choose a convenient location for mounting the inflation valves. Popuar locations for the inflation valve are:
   a. The wheel well flanges
   b. The license plate recess in bumper
   c. Under the gas cap access door
   d. Through the license plate

NOTE

Whatever the chosen location, make sure there is enough clearance around the inflation valves for an air chuck.

2. Drill 5/16” holes to install the inflation valves.

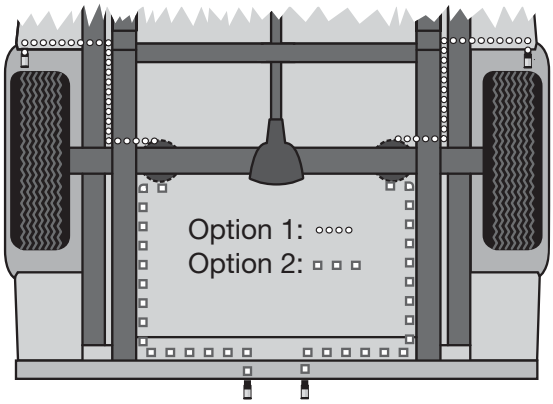


fig. C.1

3. If installing dual air lines, cut the air line assembly in two equal lengths.
4. Place a 5/16” nut and star washer on the air valve. Leave enough of the inflation valve in front of the nut to extend through the hole and have room for the rubber washer, flat washer, and 5/16” nut and cap. There should be enough valve exposed after installation – approximately 1/2” – to easily apply a pressure gauge or an air chuck (Fig. C.2).
5. Push the inflation valve through the hole and use the rubber washer, flat washer, and another 5/16” nut to secure it in place. Tighten the nuts to secure the assembly.

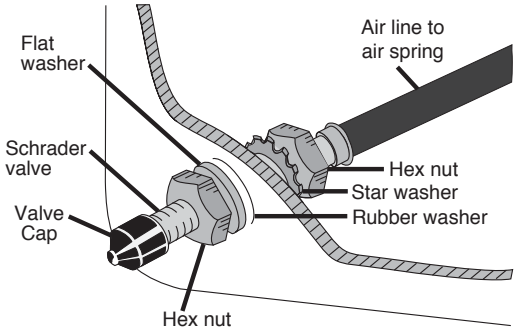


fig. C.2

6. Route the air line along the frame to the fitting on the air spring (fig. C.1). Keep AT LEAST 6” of clearance between the air line and the exhaust system. Avoid sharp bends and edges. Use plastic tie straps to secure the air line to fixed points along the chassis. Be sure that the tie straps are tight, but do not pinch the air line. Leave at least 2” of slack to allow for any movement that might pull on the air line.
7. Cut off the air line, leaving approximately 12” of extra air line. A clean square cut will prevent leaks. Insert the air line into the air fitting. This is a push-to-connect fitting. Simply push the air line into the 90° swivel fitting until it bottoms out (9/16” of air line should be in the fitting).

TIPS FOR INSTALLING AIR LINES

When cutting air lines, use a sharp knife or a hose cutter and make clean, square cuts (Fig. C.3). Do not use scissors or wire cutters because these tools may deform the air line, causing it to leak around fittings. Do not cut the lines at an angle.

Do not bend the 1/4” hose at a radius of less than 1” or bend the 3/8” hose at a radius of less than 1 1/2”. Do not put side load pressure on fitting. The hose should be straight beyond the fitting for 1” before bending.

Inspect hose for scratches that run lengthwise on hose prior to installation. Contact Air Lift customer service at **(800) 248-0892** if the air line is damaged.

Go to air-lift.co/cuttingairline to watch a video demonstrating proper air line cutting.

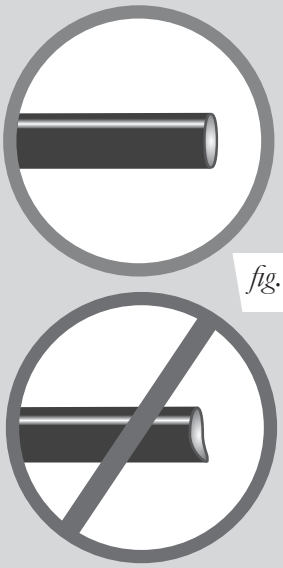


fig. C.3

D. Before Operating

CHECKING FOR LEAKS

1. Inflate the air spring to 30 PSI.
2. Spray all connections and the inflation valves with a solution of 1/5 liquid dish soap and 4/5 water. Spot leaks easily by looking for bubbles in the soapy water.
3. After the test, deflate the springs to the minimum pressure required to restore the system to normal ride height. Do not deflate to lower than 5 PSI.
4. Check the air pressure again after 24 hours. A 2-4 PSI loss after initial installation is normal. Retest for leaks if the loss is more than 5 PSI.

FIXING LEAKS

1. If there is a problem with the swivel fitting:
   a. Check the air line connection by deflating the spring and removing the line by pulling the collar against the fitting and pulling firmly on the air line. Trim 1" off the end of the air line. Be sure the cut is clean and square (see Fig. C.3). Reinsert the air line into the push-to-connect fitting.
   b. Check the threaded connection by tightening the swivel fitting another half turn. If it still leaks, deflate the air spring, remove the fitting, and re-coat the threads with thread sealant. Reinstall by hand tightening as much as possible and then use a wrench for an additional two turns.
2. If there is a problem with the inflation valve:
   a. Check the valve core by tightening it with a valve core tool.
   b. Check the air line by removing the air line from the barbed type fitting. Cut the air line off a few inches in front of the fitting and use a pair of pliers or vice grips to pull/twist the air line off of the fitting.

⚠ CAUTION

DO NOT CUT OFF THE AIR LINE COMPLETELY AS THIS WILL USUALLY NICK THE BARB AND RENDER THE FITTING USELESS.

3. If the preceding steps have not resolved the problem, call Air Lift customer service at **(800) 248-0892**.

INSTALLATION CHECKLIST

☐ **Clearance test** — Inflate the air springs to 75-90 PSI and make sure there is at least 1/2” clearance from anything that might rub against each sleeve. Be sure to check the tire, brakes, frame, shock absorbers and brake cables.

☐ **Leak test before road test** — Inflate the air springs to 75-90 PSI and check all connections for leaks. All leaks must be eliminated before the vehicle is road tested.

☐ **Heat test** — Be sure there is sufficient clearance from heat sources, at least 6” for air springs and air lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call Air Lift customer service at **(800) 248-0892**.

☐ **Fastener test** — Recheck all bolts for proper torque.

☐ **Road test** — The vehicle should be road tested after the preceding tests. Inflate the springs to recommended driving pressures. Drive the vehicle 10 miles and recheck for clearance, loose fasteners and air leaks.

☐ **Operating instructions** — If professionally installed, the installer should review the operating instructions with the owner. Be sure to provide the owner with all of the paperwork that came with the kit.

POST-INSTALLATION CHECKLIST

☐ **Overnight leak down test** — Recheck air pressure after the vehicle has been used for 24 hours. If the pressure has dropped more than 5 PSI, then there is a leak that must be fixed. Either fix the leak yourself or return to the installer for service.

☐ **Air pressure requirements** — It is important to understand the air pressure requirements of the air spring system. Regardless of load, the air pressure should always be adjusted to maintain adequate ride height at all times while driving.

☐ **Thirty-day or 500-mile test** —Recheck the air spring system after 30 days or 500 miles, whichever comes first. If any part shows signs of rubbing or abrasion, the source should be identified and moved, if possible. If it is not possible to relocate the cause of the abrasion, the air spring may need to be remounted. If professionally installed, the installer should be consulted. Check all fasteners for tightness.

E. Use, Maintenance and Servicing

Minimum Recommended Pressure	Maximum Air Pressure
5 PSI	100 PSI

MAINTENANCE GUIDELINES

NOTE

By following the steps below, vehicle owners will obtain the longest life and best results from their air springs.

1. Check air pressure weekly.
2. Always maintain normal ride height. Never inflate beyond 100 PSI.
3. If the system develops an air leak, use a soapy water solution (1/5 liquid dish soap and 4/5 water) to check all air line connections and the inflation valve core before deflating and removing the air spring.

⚠ CAUTION

FOR SAFETY AND TO PREVENT POSSIBLE DAMAGE TO THE VEHICLE, DO NOT EXCEED MAXIMUM GROSS VEHICLE WEIGHT RATING (GVWR), AS INDICATED BY THE VEHICLE MANUFACTURER. ALTHOUGH THE AIR SPRINGS ARE RATED AT A MAXIMUM INFLATION PRESSURE OF 100 PSI, THE AIR PRESSURE ACTUALLY NEEDED IS DEPENDENT ON LOAD AND GVWR.

4. Loaded vehicles require at least 25 PSI. A “loaded vehicle” refers to a vehicle with a heavy bed load, a trailer or both. Never exceed GVWR, regardless of air spring, air pressure or other load assist. The springs in this kit will support approximately 40 pounds of load (combined on both springs) for each 1 PSI of pressure. The required air pressure will vary depending on the state of the original suspension. Operating the vehicle below the minimum air spring pressure will void the Air Lift warranty.
5. When increasing load, always adjust air pressure to maintain normal ride height. Increase or decrease pressure from the system as necessary to attain normal ride height for optimal ride and handling. Remember that loads carried behind the axle (including tongue loads) require more leveling force (pressure) than those carried directly over the axle.
6. Always add air to springs in small quantities, checking the pressure frequently.
7. Should it become necessary to raise the vehicle by the frame, make sure the system is at minimum pressure (5 PSI) to reduce the tension on the suspension/ brake components. Use of on-board leveling systems do not require deflation or disconnection.
8. Periodically check the air spring system fasteners for tightness. Also, check the air springs for any signs of rubbing. Realign if necessary.
9. On occasion, give the air springs a hard spray with a garden hose to remove mud, sand, gravel or other debris.

TUNING THE AIR PRESSURE

Pressure determination comes down to three things — level vehicle, ride comfort and stability.

1. **Level vehicle**

   If the vehicle's headlights are shining into the trees or the vehicle is leaning to one side, then it is not level (fig. E.1). Raise the air pressure to correct either of these problems and level the vehicle.

2. **Ride comfort**

   If the vehicle has a rough or harsh ride it may be due to either too much pressure or not enough (fig. E.2). Try different pressures to determine the best ride comfort.

3. **Stability**

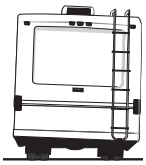
   Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess (fig. E.3). Tuning out these problems usually requires an increase in pressure.

Bad headlight aim

fig. E.1

Rough ride

fig. E.2



Sway and body roll

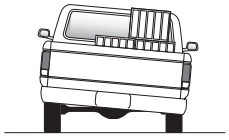
fig. E.3

GUIDELINES FOR ADDING AIR

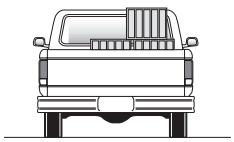
1. Start with the vehicle level or slightly above.
2. When in doubt, always add air.
3. If the front of the vehicle dives while braking, increase the pressure in the front air bags, if equipped.
4. If it is ever suspected that the air bags have bottomed out, increase the pressure (fig. E.4).
5. Adjust the pressure up and down to find the best ride.
6. If the vehicle rocks and rolls, adjust the air pressure to reduce movement.
7. It may be necessary to maintain different pressures on each side of the vehicle. Loads such as water, fuel, and appliances will cause the vehicle to be heavier on one side (fig. E.5). As much as a 50 PSI difference is not uncommon.

Bottoming out

fig. E.4



Unlevel



Level

fig. E.5

F. Frequently Asked Questions

Q. The system won't maintain pressure overnight. What could be wrong?

One of the air lines may be improperly installed or a line may have a hole or crack. Start by leak testing the air line connections. If no leaks are found, look for leaks in the rest of the air lines. Follow the steps in "Fixing Leaks."

Q. One of the corners won't rise.

Look for a kink or fold in the air line going to that air spring. Replace any line that has been kinked.

Q. Will installing air springs increase the weight ratings of a vehicle?

No. Adding air springs will not change the weight ratings (GAWR, GCWR and/or GVWR) of a vehicle. Exceeding the GVWR is dangerous and voids the Air Lift warranty.

Q. Is it necessary to keep air in the air springs at all times and how much pressure will they need?

For LoadLifter 5000 Ultimate, the recommended minimum air pressure is 5 PSI, but it can safely be run at zero air pressure.

Q. Is it necessary to add a compressor system to the air springs?

No. Air pressure can be adjusted with any type of compressor as long as it can produce sufficient pressure to service the springs. Even a bicycle tire pump can be used, but it’s a lot of work.

Q. How long should air springs last?

If the air springs are properly installed and maintained they can last indefinitely.

Q. Will raising the vehicle on a hoist for service work damage the air springs?

No. The vehicle can be lifted on a hoist for short-term service work such as tire rotation or oil changes. However, if the vehicle will be on the hoist for a prolonged period of time, support the axle with jack stands in order to take the tension off of the air springs.

Notes

Notes

Limited Warranty and Return Policy

Air Lift Company provides a limited lifetime warranty to the original purchaser of its Load Support products, that the products will be free from defects in workmanship and materials when used on cars and trucks as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth in the full Limited Warranty and Return Policy that is available online at www.airliftcompany.com/warranty.
For additional warranty information contact Air Lift Company customer service.

Replacement Part Information

If replacement parts are needed, contact the local dealer or call Air Lift customer service at **(800) 248-0892**. Most parts are immediately available and can be shipped the same day.
Contact Air Lift Company customer service at (800) 248-0892 first if:

- Parts are missing from the kit.
- Need technical assistance on installation or operation.
- Broken or defective parts in the kit.
- Wrong parts in the kit.
- Have a warranty claim or question.

Contact the retailer where the kit was purchased:

- If it is necessary to return or exchange the kit for any reason.
- If there is a problem with shipping if shipped from the retailer.
- If there is a problem with the price.

Contact Information

Mailing address	P.O. Box 80167 Lansing, MI 48908-0167
Shipping address for returns	2727 Snow Road Lansing, MI 48917
Phone	Toll free: (800) 248-0892 International: (517) 322-2144
Email	service@airliftcompany.com
Web address	www.airliftcompany.com

Need Help?

Contact Air Lift Company customer service department by calling (800) 248-0892.
For calls from outside the USA or Canada, dial (517) 322-2144.

Thank you for purchasing Air Lift products — the professional installer's choice!

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